

DuraTherm 400

Section Identification Guide



DURATION
WINDOWS



Contents



Profiles

Outer Frames	3 - 4
Opening Vents	5
Transoms / Mullions	6 - 8
Beads & Weather Bar	9
Extensions	10
Couplers	11
Bay Pole & Adapters	12 - 13
Cills	14 - 15

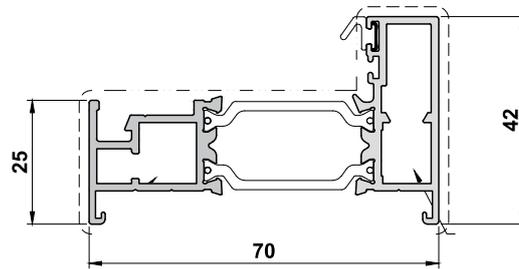
Section Drawings

Opening Windows - Flat Vent	16
Fixed Windows	17
Transom & Mullion Details	18 - 19
Head With Extensions	20
Cill with Opener	21
French Casements	22

Outer Frames

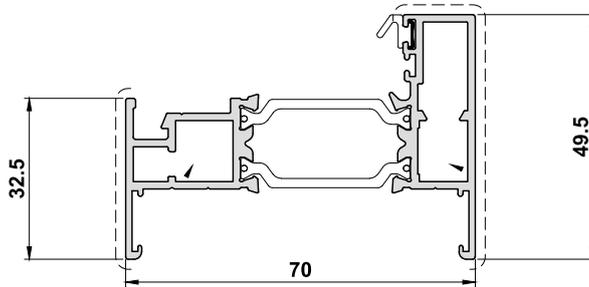
70mm Slim Square Outer Frame

ETC4110 / G



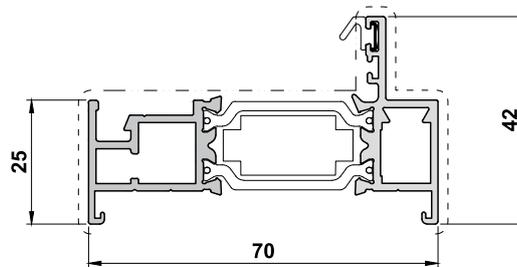
70mm Standard Square Outerframe

ETC4111 / G



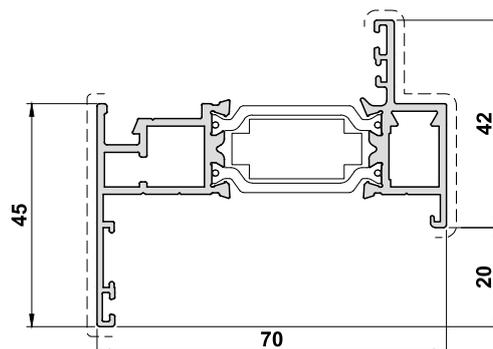
70mm Stepped Outer Frame

ETC4112 / G



70mm Odd Leg Stepped Outer Frame

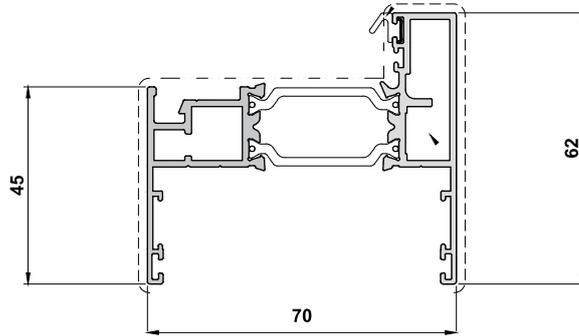
ETC4113



Outer Frames

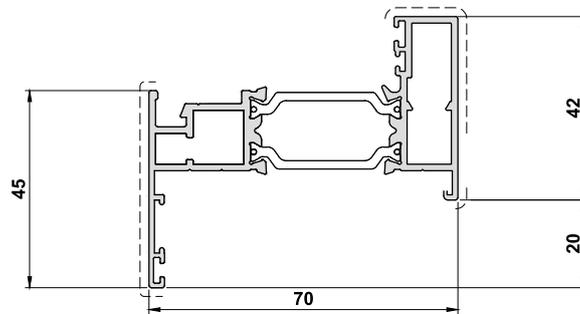
70mm Long Leg Square Outer Frame

ETC4101 / G



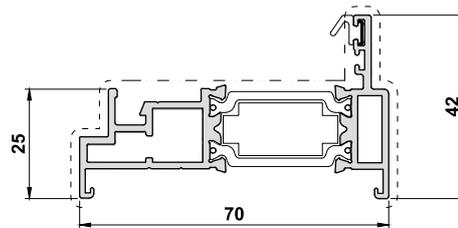
70mm Odd Leg Square Outerframe

ETC4114



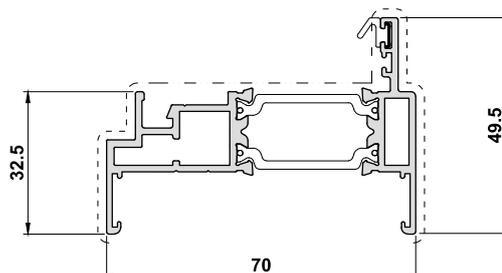
70mm Flush Outer Frame

ETC4115 / G



70mm Long Leg Flush Outer Frame

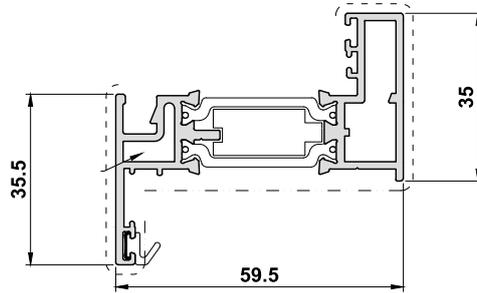
ETC4116 / G



Opening Vents

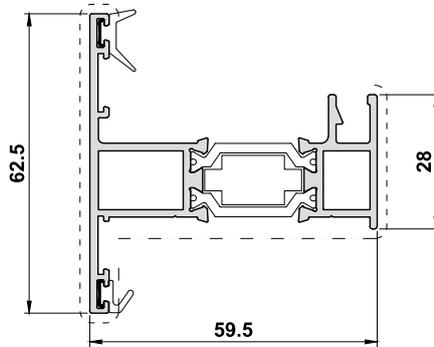
Externally Beaded Sash

ETC4120 / G
Externally Beaded Sash



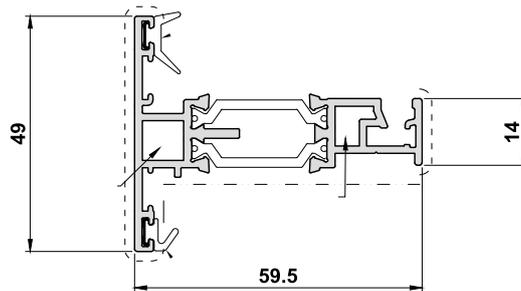
Internally Beaded Sash

ETC4129 / G
Internally Beaded Sash



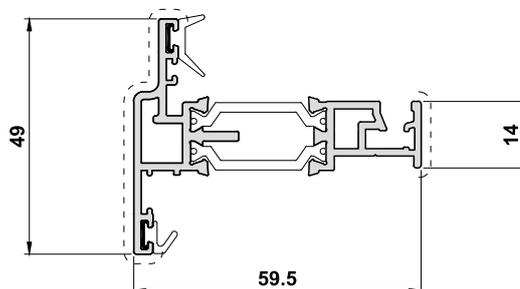
Slimline Sash

ETC4124 / G
Slimline Sash



Heritage Sash

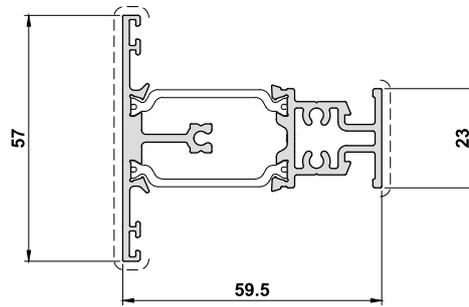
ETC4125 / G
Heritage Sash
for 24mm Glazing Only



Transom / Mullion

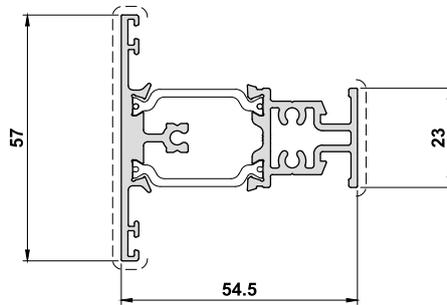
Dummy Transom

ETC4132 / G
ETC4124 Dummy Transom



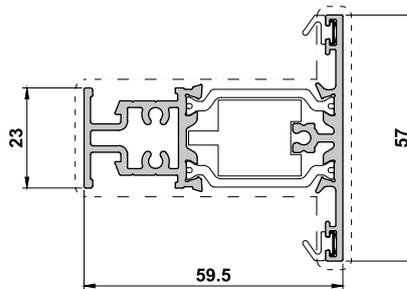
Dummy Transom

ETC4133 / G
ETC4125 Dummy Transom



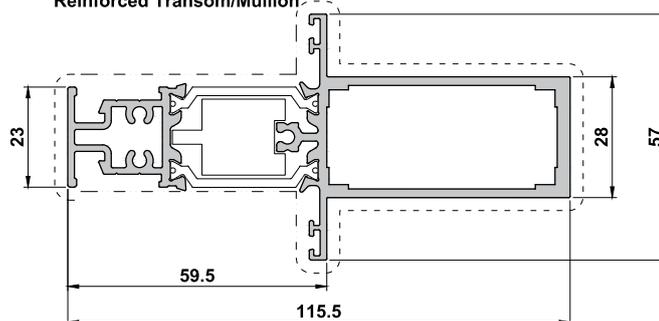
Transom / Mullion

ETC4130 / G
Transom/Mullion



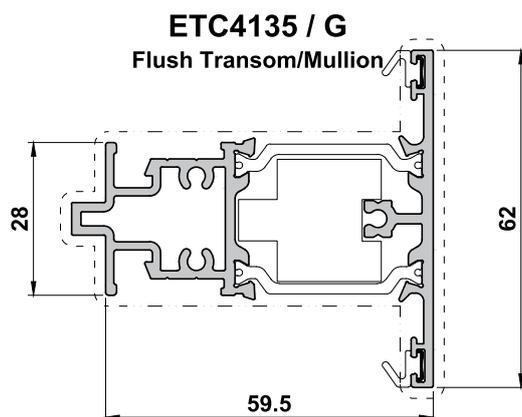
Reinforced Transom / Mullion

ETC4136
Reinforced Transom/Mullion

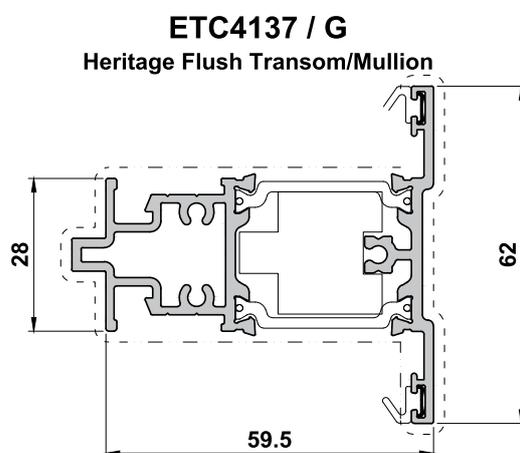


Transom / Mullion

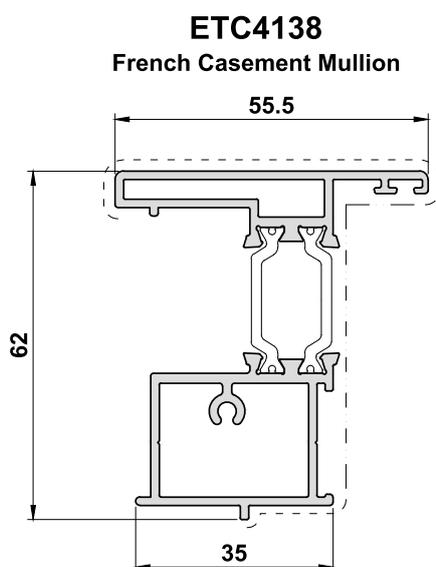
Flush Transom / Mullion



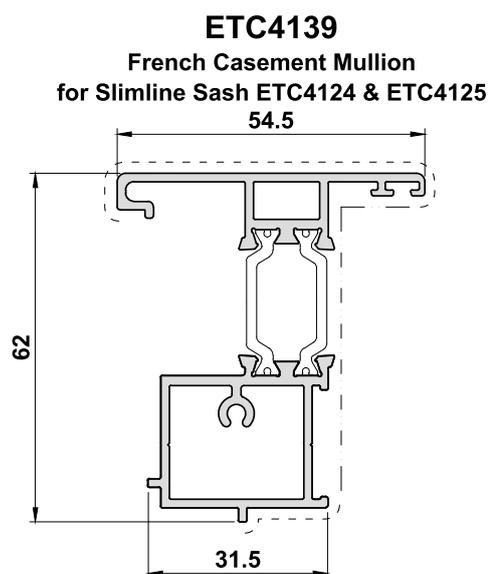
Heritage Flush Transom / Mullion



French Casement Mullion

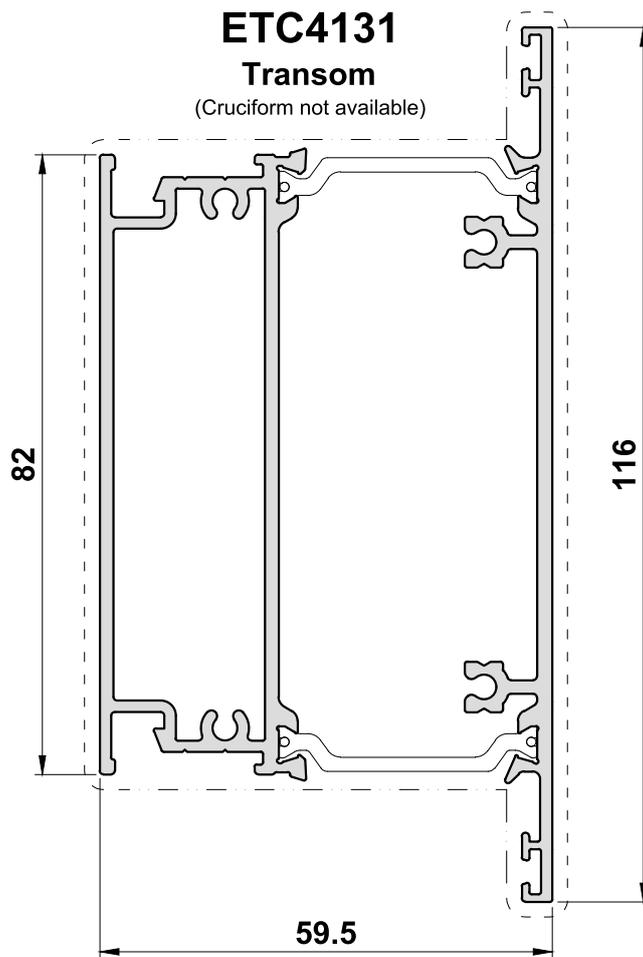


Slim French Casement Mullion



Transom / Mullion

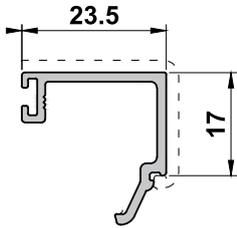
Deep Transom



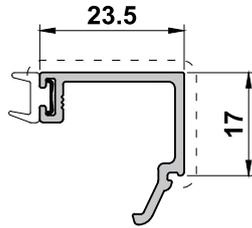
Beads & Drip Bar

24mm Glazing

UN3162N
23.5mm Bead

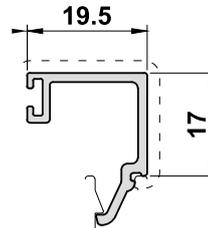


UN3162G
23.5mm Bead
with Gasket

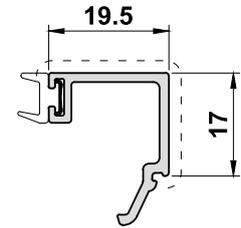


28 - 29mm Glazing

UN3160
19.5mm Bead

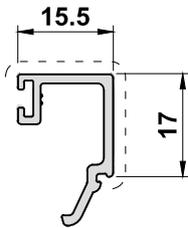


UN3160G
19.5mm Bead
with Gasket

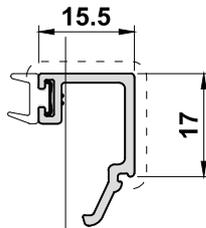


32mm Glazing

UN3164
15.5mm Bead

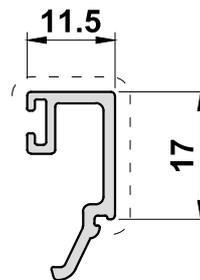


UN3164G
15.5mm Bead
with Gasket

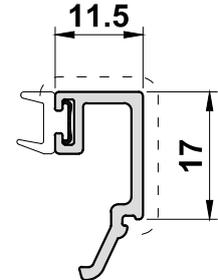


36mm Glazing

ETC4179
11.5mm Bead

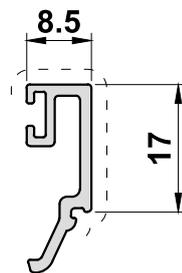


ETC4179G
11.5mm Bead
with Gasket

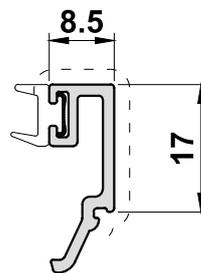


40mm Glazing

UN3166
8.5mm Bead

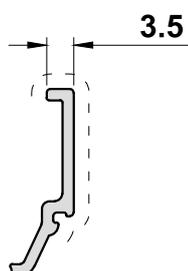


UN3166G
8.5mm Bead
with Gasket



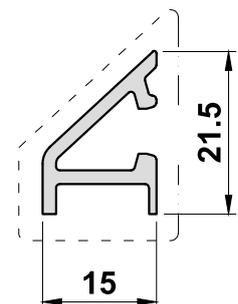
45mm Glazing

UN3168
3.5mm Bead



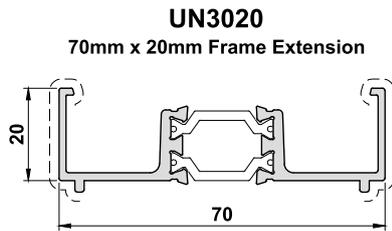
Drip / Weather Bar

VL72
Drip / Weather Bar
End Caps: ACVL059

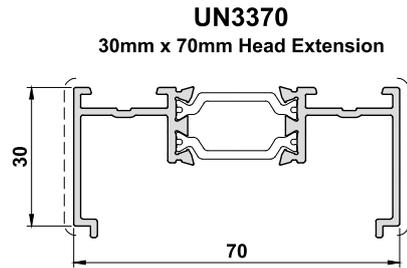


Extensions

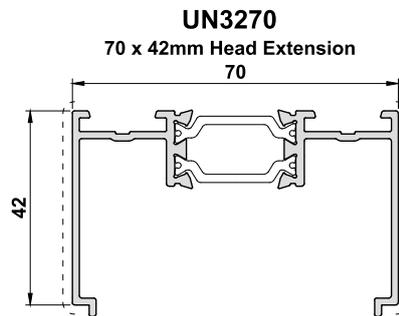
20mm Frame Extension



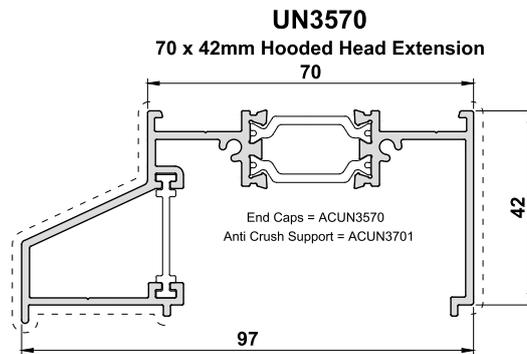
30mm Head Extension



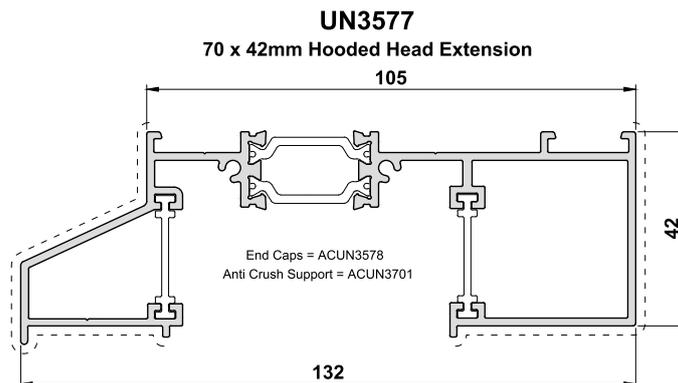
42mm Head Extension



42mm Hooded Head Extension



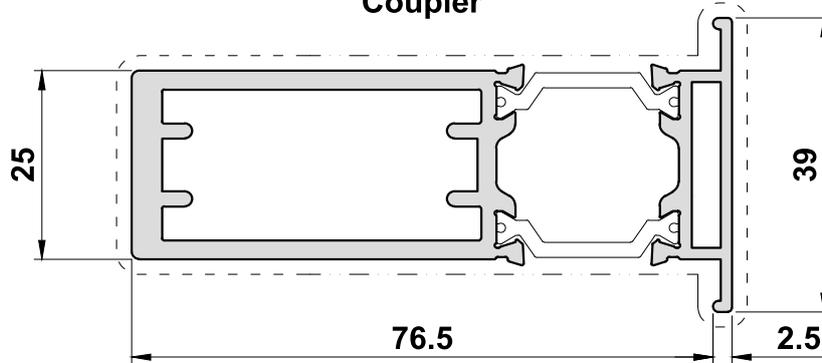
42mm Deep Hooded Head Extension



Couplers

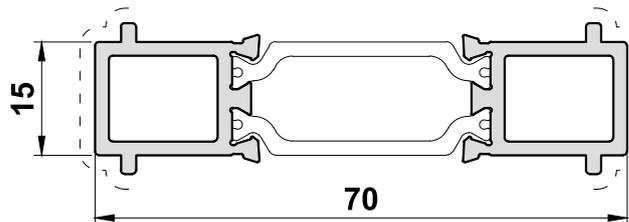
25mm Coupler

ETC357
Coupler



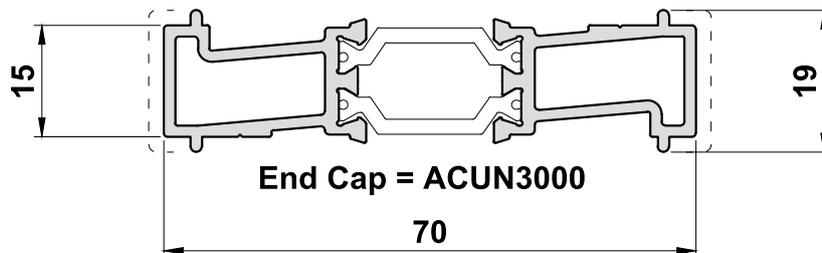
15mm Coupler

UN3015
70mm x 15mm Coupler



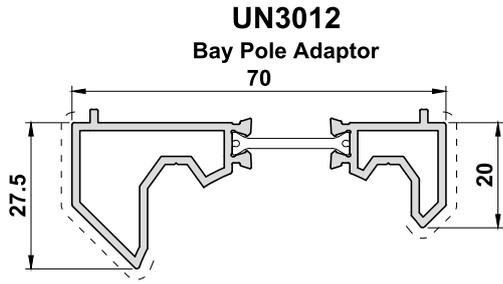
15mm Flush Horizontal Coupler

UN3000
Flush Horizontal Coupler

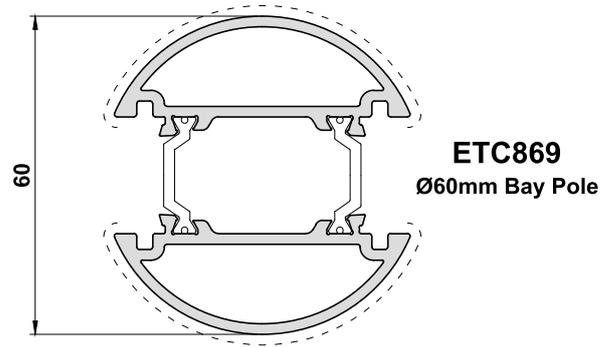


Bay Pole & Adapters

Bay Pole Adaptor



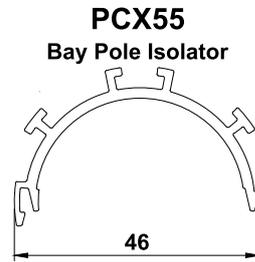
Ø60mm Bay Pole



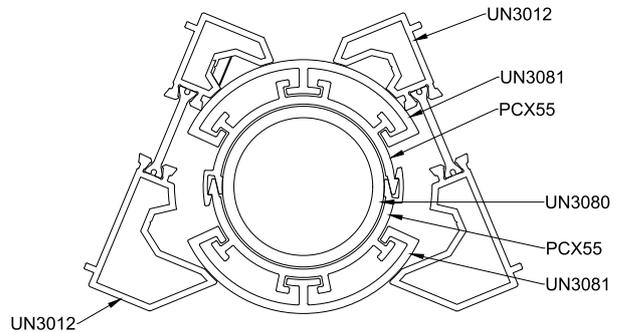
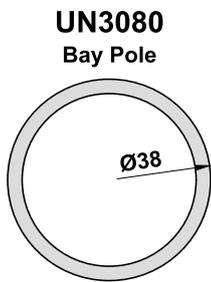
Bay Pole Cover



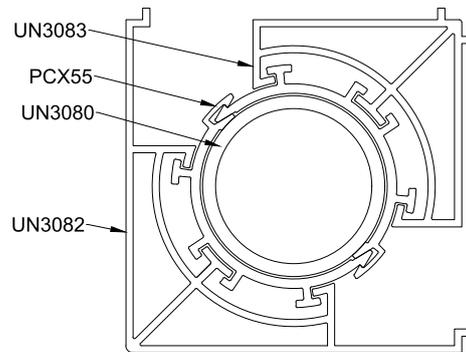
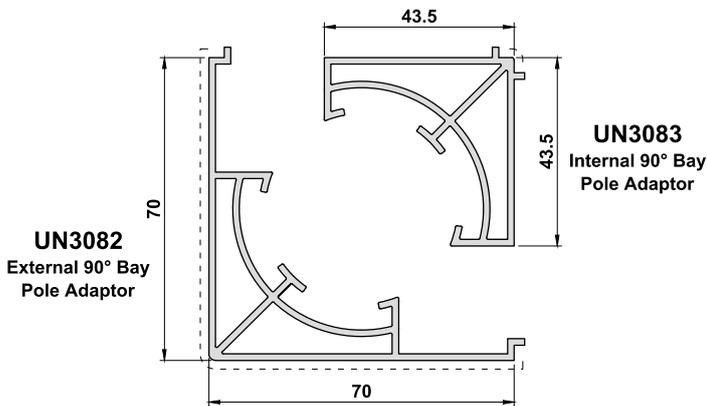
Bay Pole Isolator



Ø30mm Bay Pole



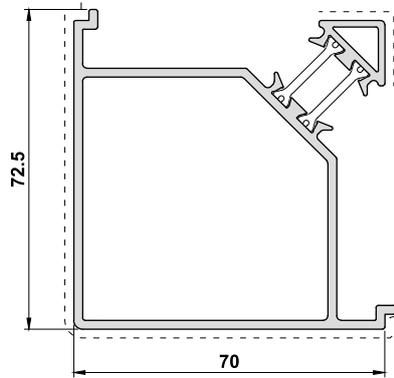
Internal 90° Bay Pole Adaptor



Bay Poles & Corner Posts

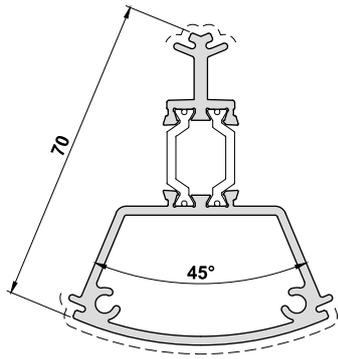
90° Corner Post

UN3010
90° Corner Post

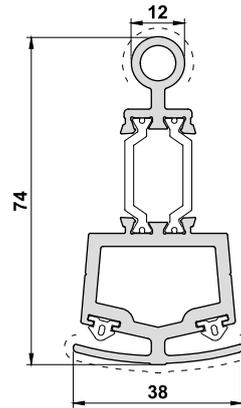


Bay Pole and Adaptors

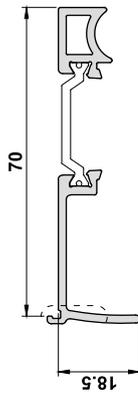
UN3011
135° Bay Pole



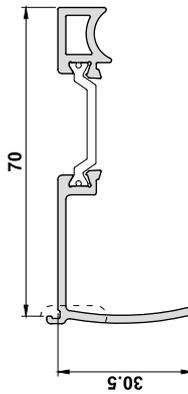
ETC080
Bay Pole



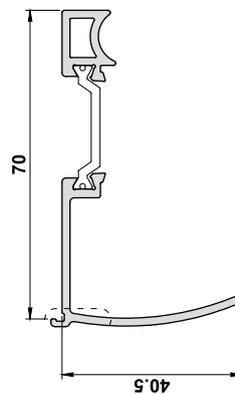
ETC081
169° - 150°
Bay Pole Adaptor



ETC082
149° - 130°
Bay Pole Adaptor

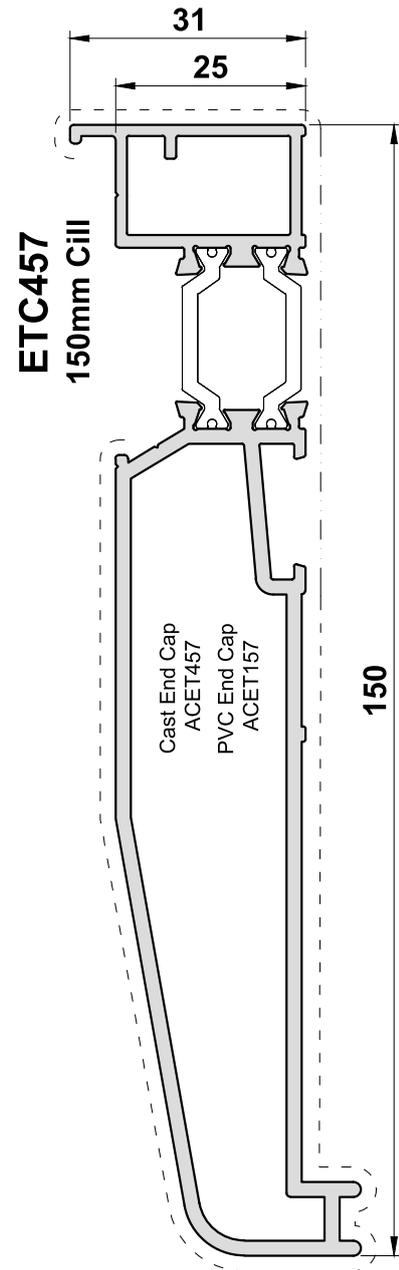
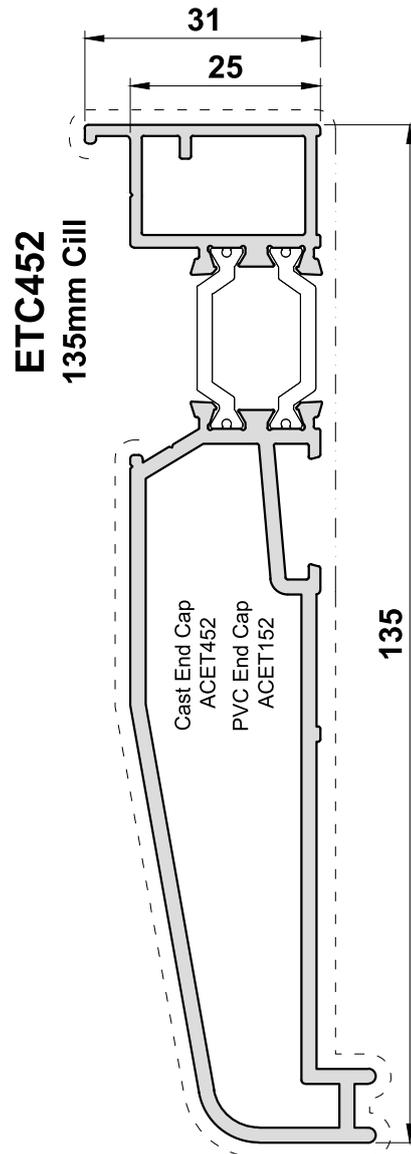
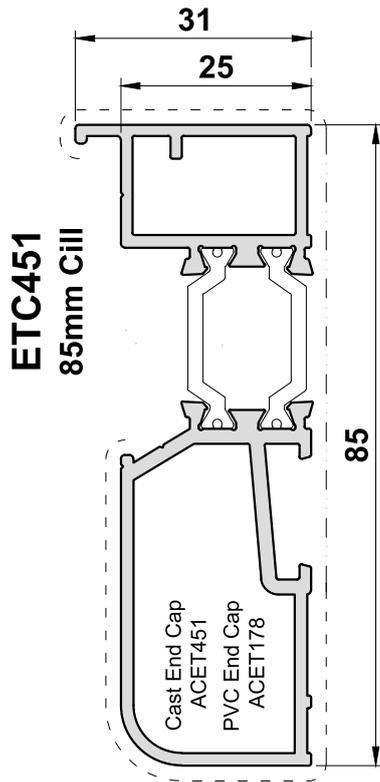


ETC083
129° - 115°
Bay Pole Adaptor



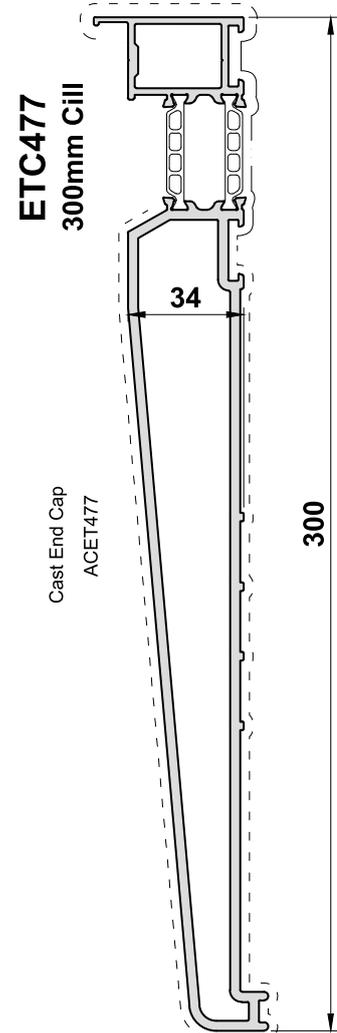
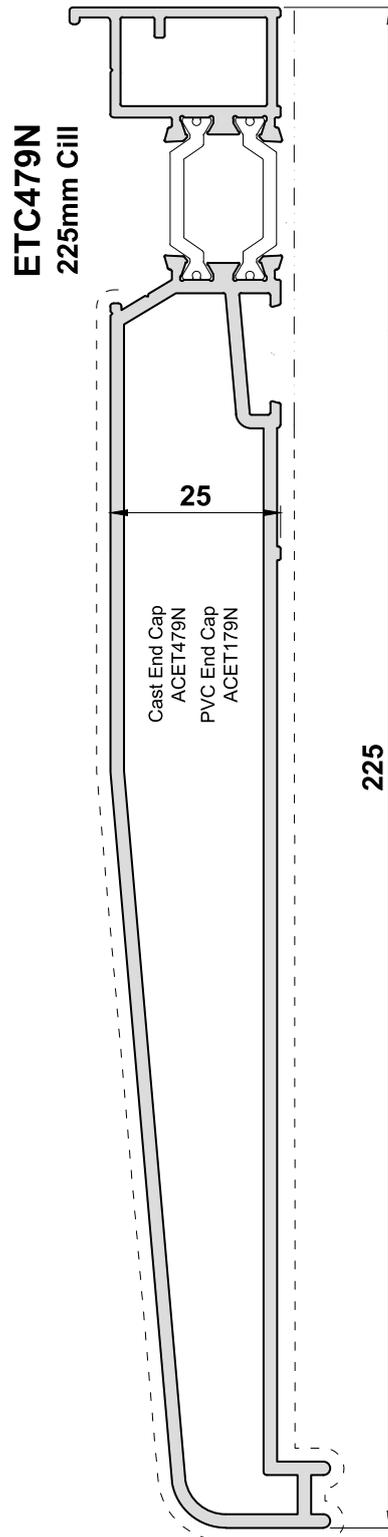
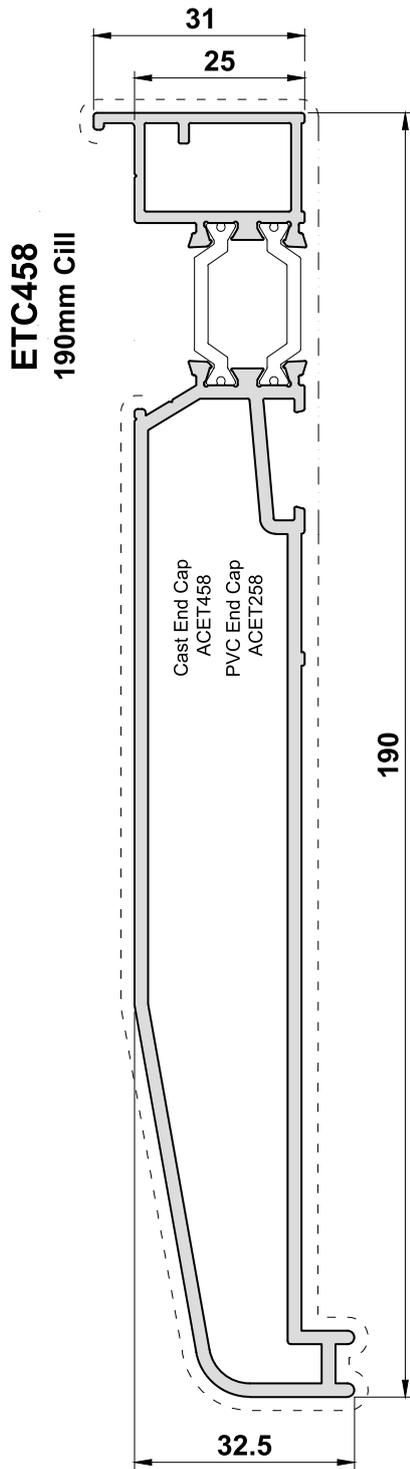
Cills

Cills



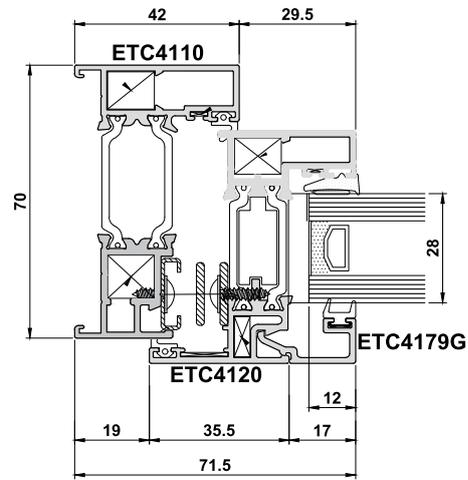
Cills

Cills

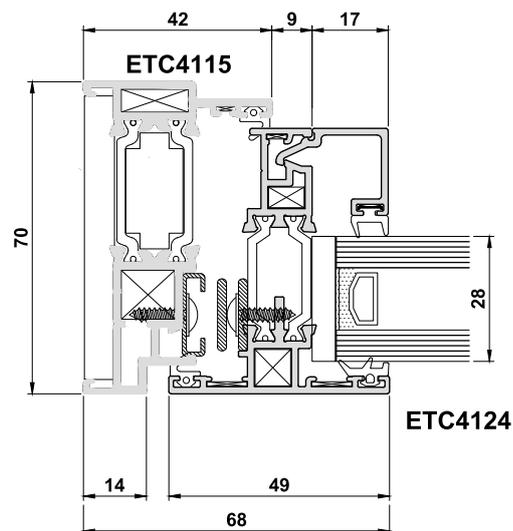


Opening Windows

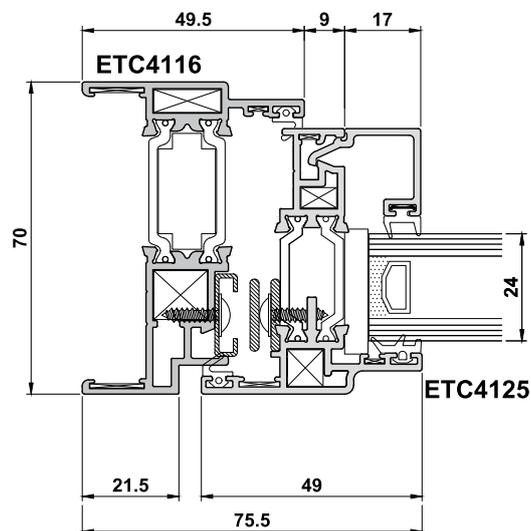
Flat Vent



Flush Vent

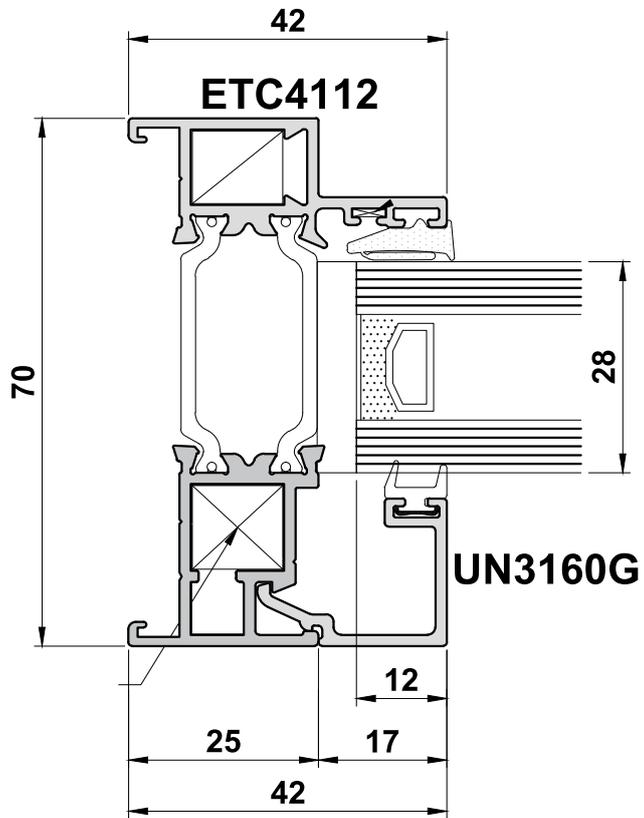
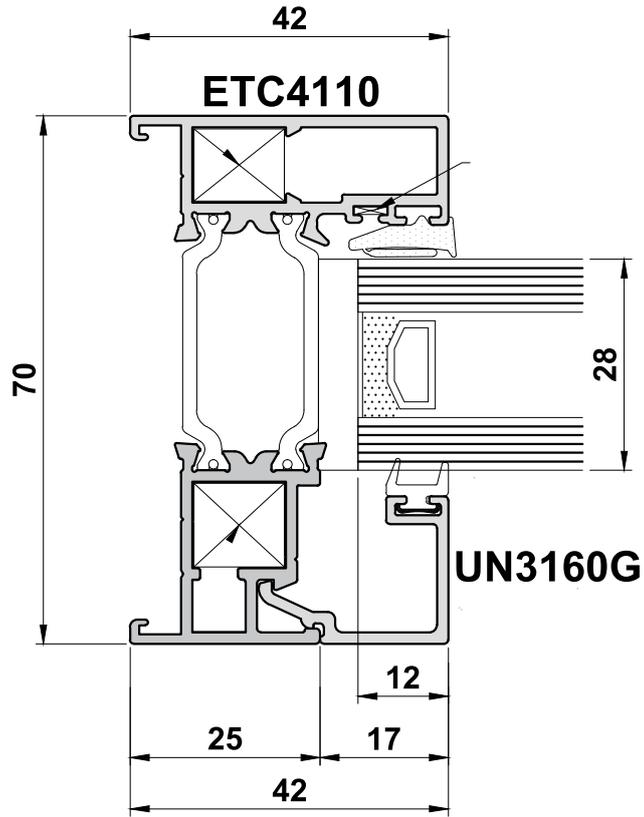


Stepped Vent



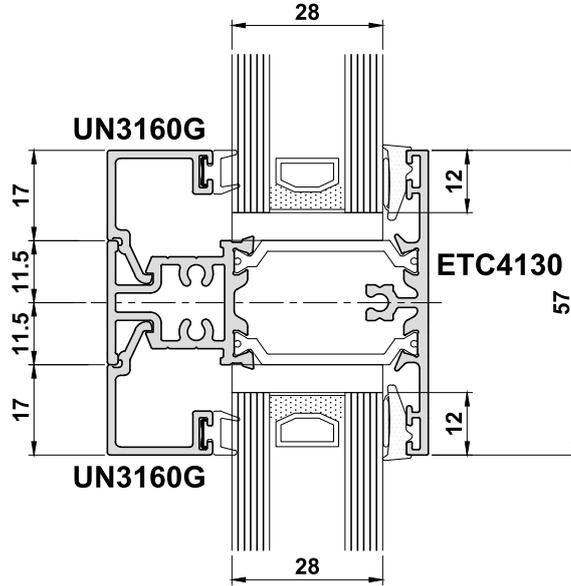
Fixed Windows

Fixed Windows

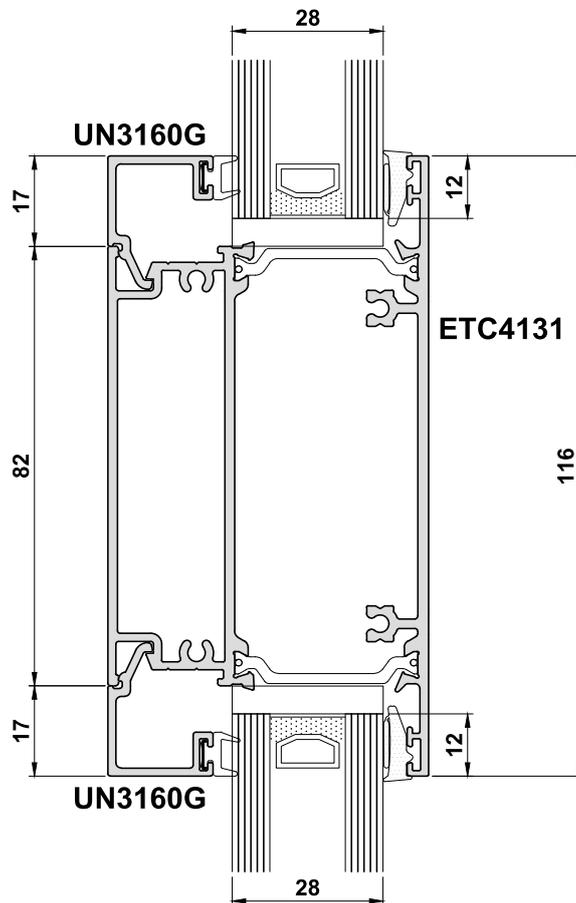


Transoms & Mullions

Fixed Next To Fixed

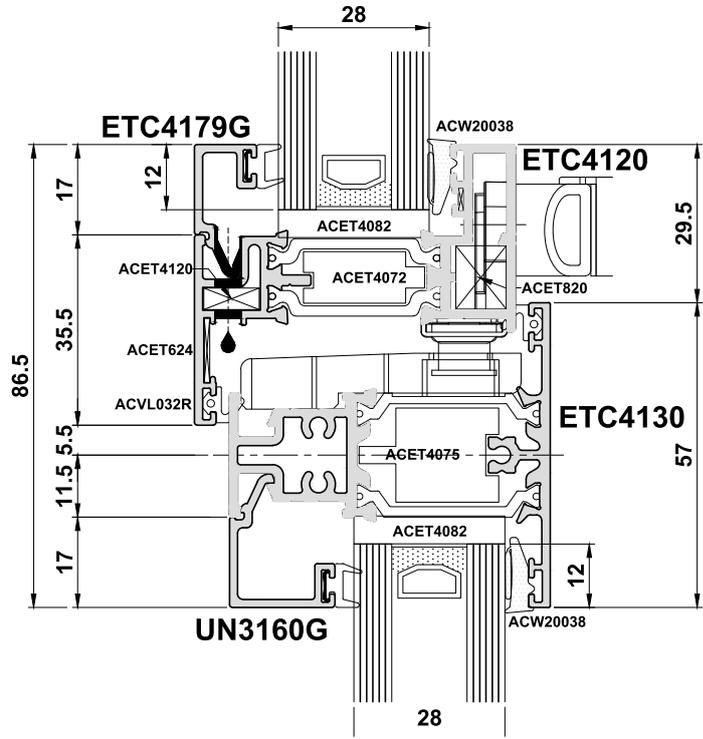


Deep Fixed Next To Fixed

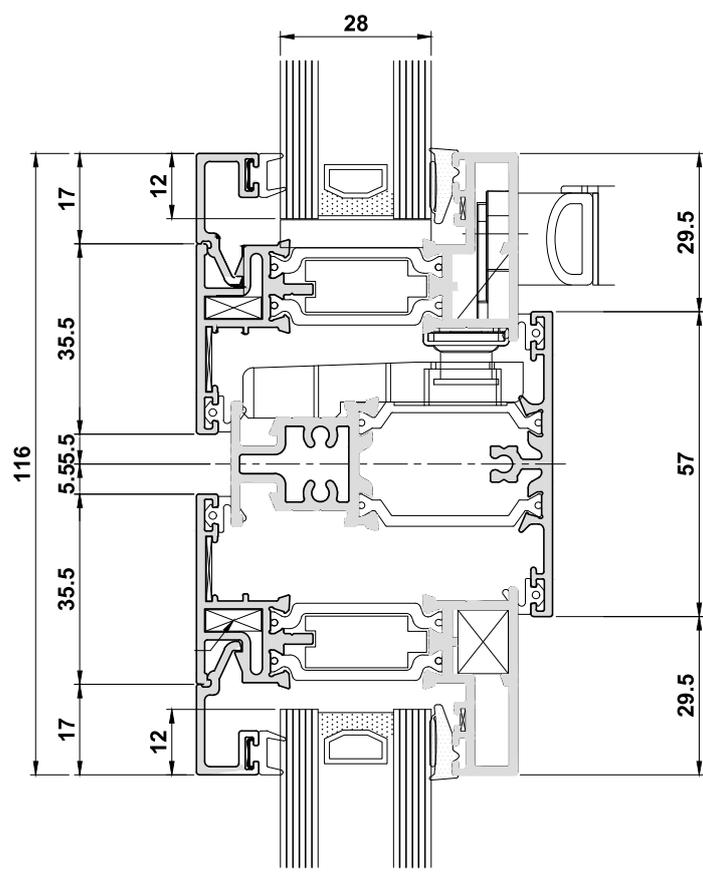


Transoms & Mullions

Opener Next To Fixed

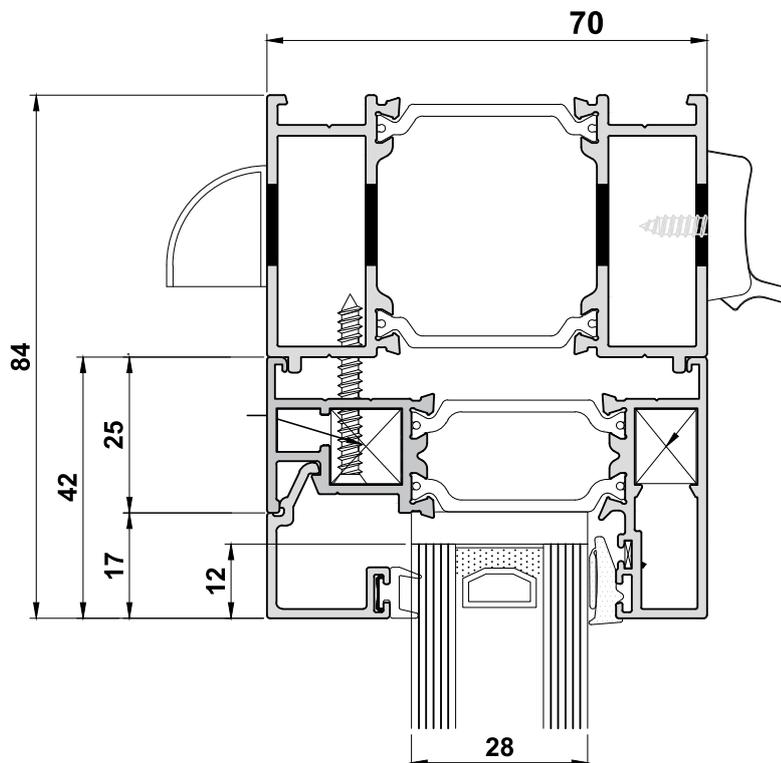


Opener Next To Opener



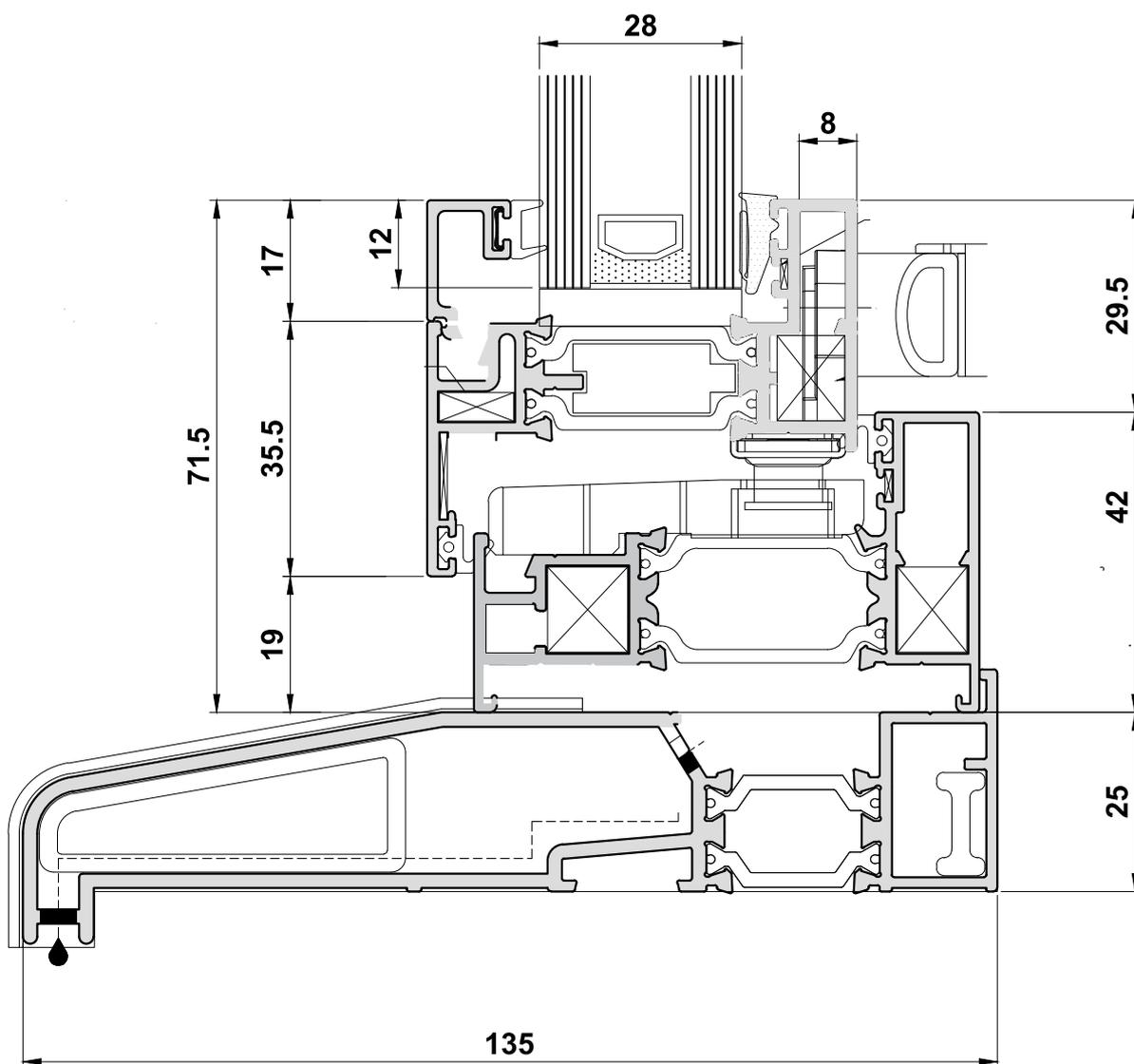
Head Extensions

Head Extension



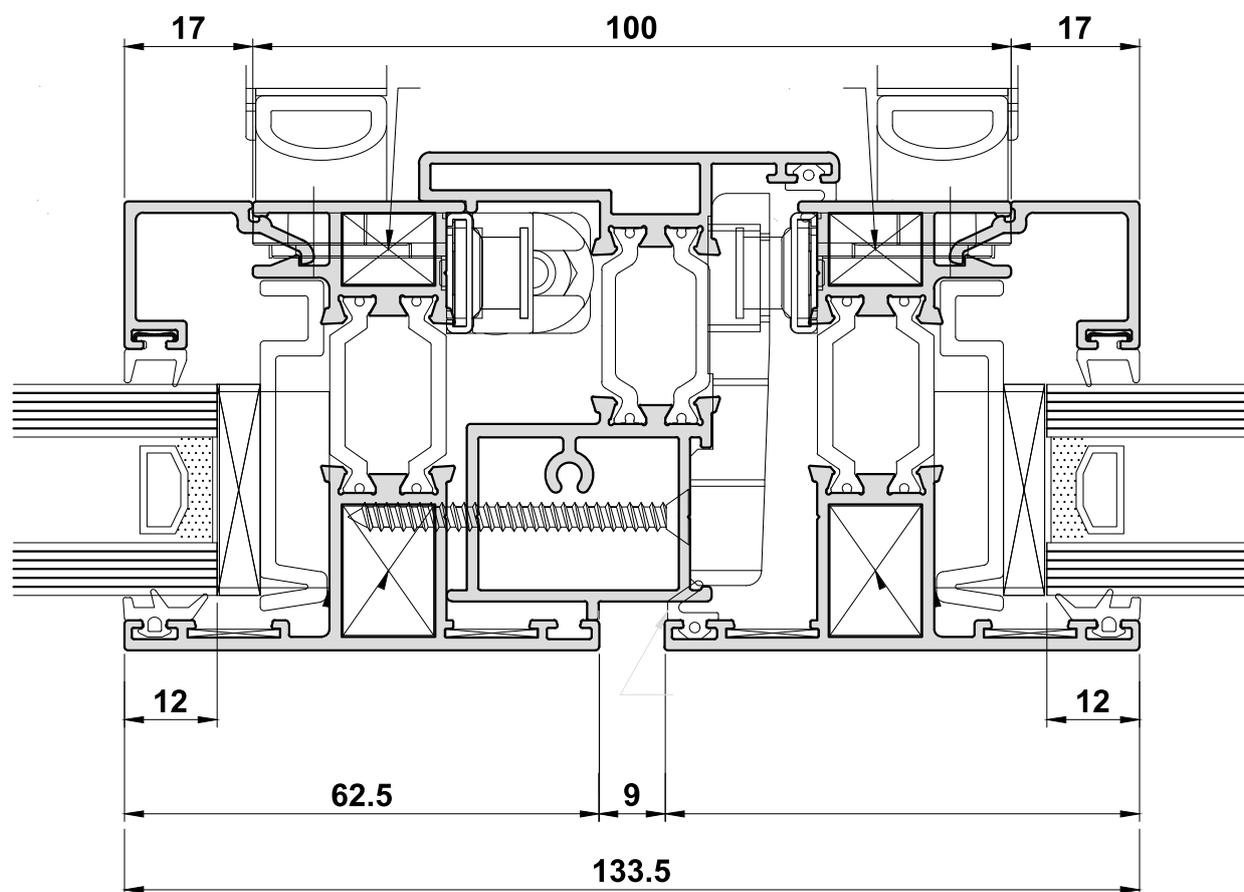
Cill With Opener

Cill with Opener



French Casement

French Casement



Duration Windows
Thames Development
Charfleets Road
Canvey Island
Essex. SS8 0PQ

sales@duration.co.uk
www.duration.co.uk

Head Office 01268 681612
Showroom 01268 695100