



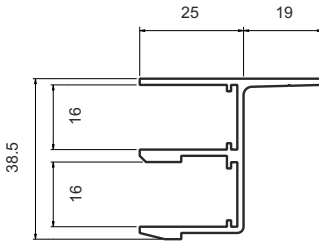
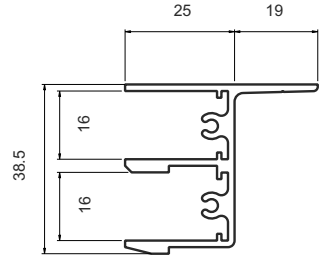
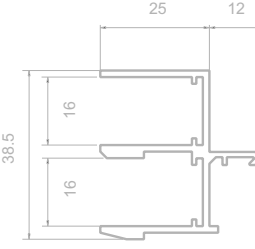
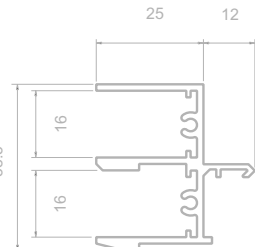
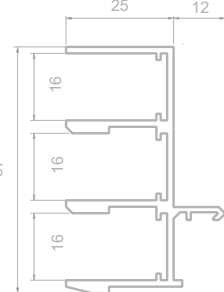
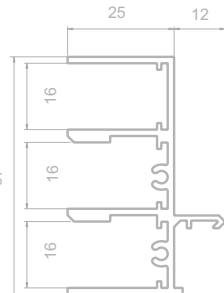

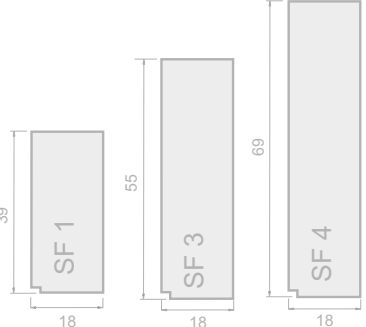
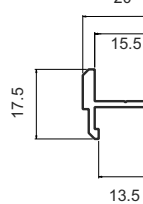
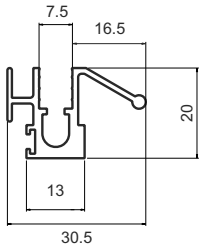
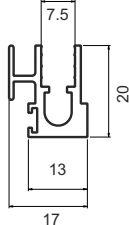
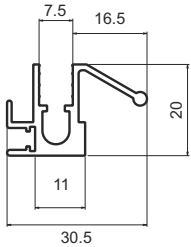
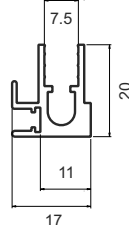
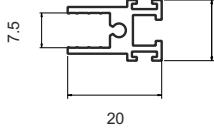
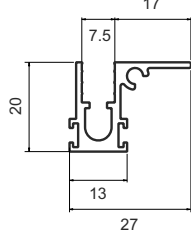
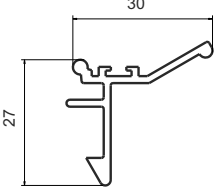

DURATION WINDOWS

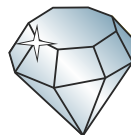
Horizontal Sliding Secondary Glazing Economy Odd Leg System Section Identification

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- Non-Aluminium Parts Page 6
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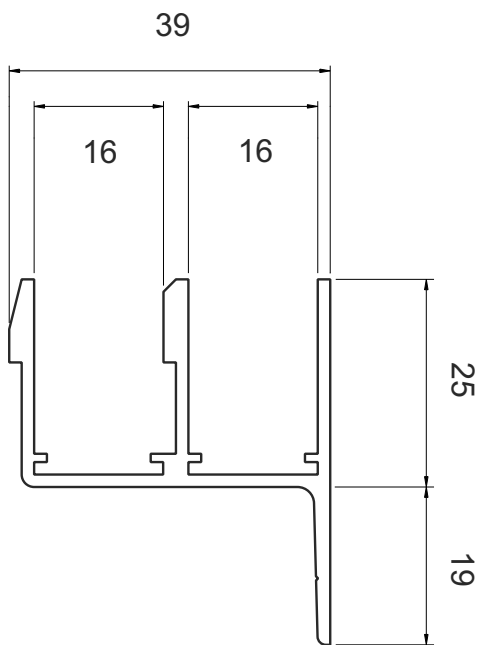
Overview

<p>Economy Outerframe</p> <p>SG 91 Odd Leg Outerframe no screw ports</p>  <p>38.5 16 25 19</p> <p>SG 92 Odd Leg Outerframe with screw ports</p>  <p>38.5 16 25 19</p>	<p>Subframe Outerframe</p> <p>SG 52 Subframe Fix Outerframe no screw ports</p>  <p>38.5 16 25 12</p> <p>SG 53 Subframe Fix Outerframe with screw ports</p>  <p>38.5 16 25 12</p>	<p>Triple Track Outerframe</p> <p>SG 85 Subframe Fix Outerframe no screw ports</p>  <p>57 16 25 12</p> <p>SG 86 Subframe Fix Outerframe with screw ports</p>  <p>57 16 25 12</p>
<p>Non-Aluminium Parts</p> <p>SG 55 PVCU Track</p>  <p>39 18 55 69</p> <p>SF 1 SF 3 SF 4</p> <p>Wooden Suframe</p> 	<p>Sliding Panel Frame Interlocks</p> <p>SG 58 Meeting Stile Interlock</p>  <p>17.5 13.5 20 15.5</p> <p>SG 59 Interlock with handrail</p>  <p>30.5 13 7.5 16.5 20</p> <p>SG 60 Interlock</p>  <p>17 13 7.5 20</p> <p>SG 61 Interlock with handrail</p>  <p>30.5 11 7.5 16.5 20</p> <p>SG 62 Interlock</p>  <p>17 11 7.5 20</p>	
<p>Sliding Panel Frame & Locking Catch</p> <p>SG 64 Sliding panel horizontals</p>  <p>7.5 20 13</p> <p>SG 71 Sliding Panel handle section with handrail</p>  <p>20 13 7.5 17 27</p> <p>SG 57 Sprung loaded finger latch</p>  <p>27 30</p> <p>Nylon Skids</p> 		

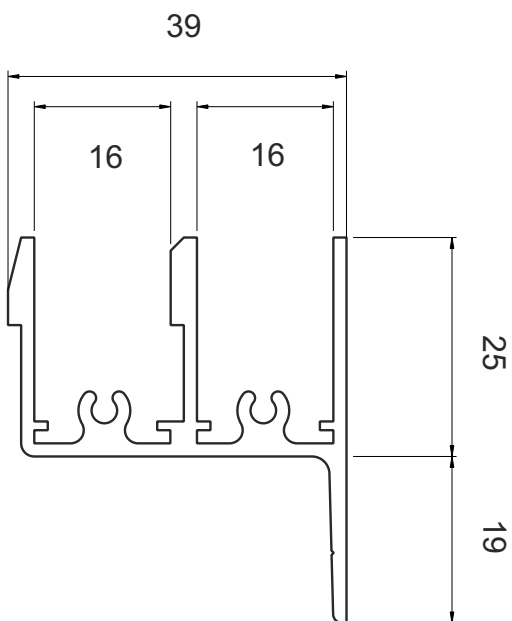


Outerframe

SG 91
Odd Leg Outerframe
no screw ports



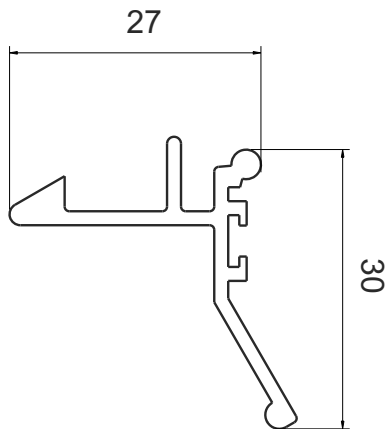
SG 92
Odd Leg Outerframe
with screw ports



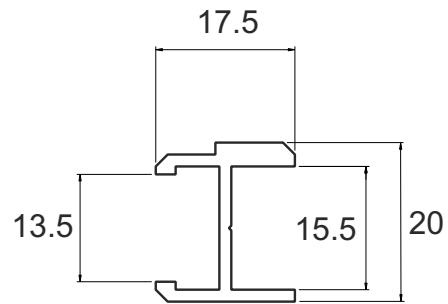


Sliding panels

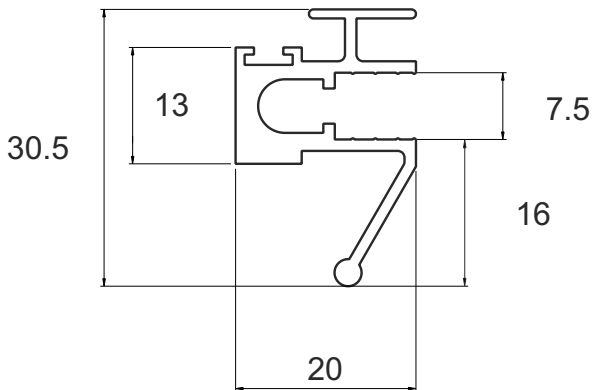
SG 57
Sprung loaded
finger latch



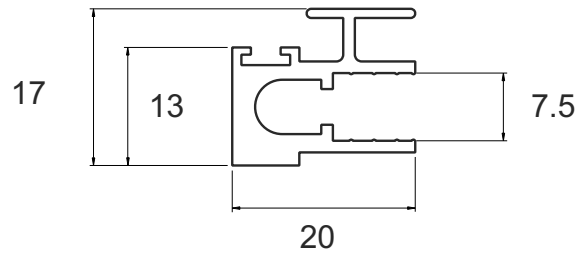
SG 58
Meeting Stile
Interlock



SG 59
Interlock
with handrail



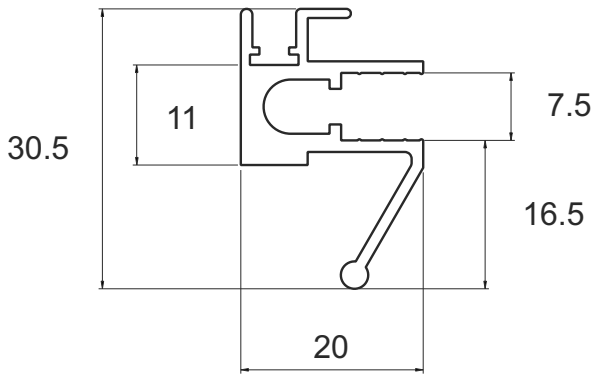
SG 60
Interlock



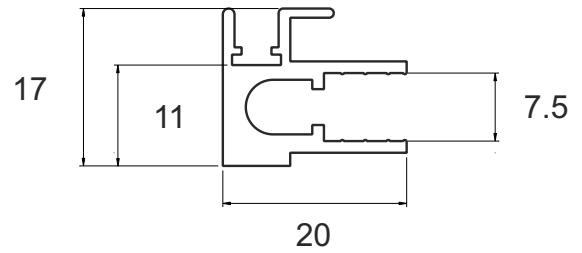


Sliding panels

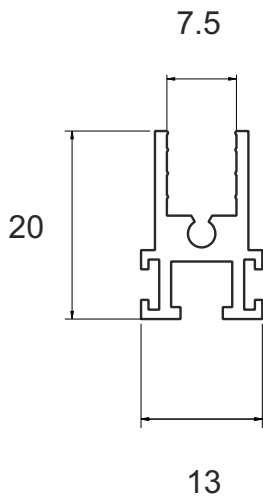
SG 61
Interlock
with handrail



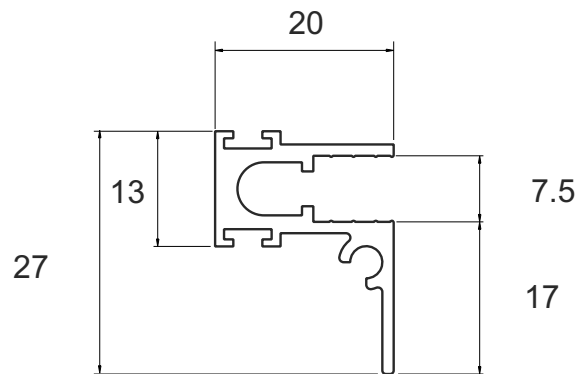
SG 62
Interlock



SG 64
Sliding panel
horizontals



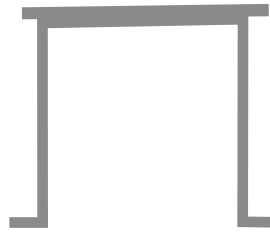
SG 71
Sliding Panel
handle section
with handrail





Non-Aluminium Parts

SG 55
PVCU Track



Nylon Skids

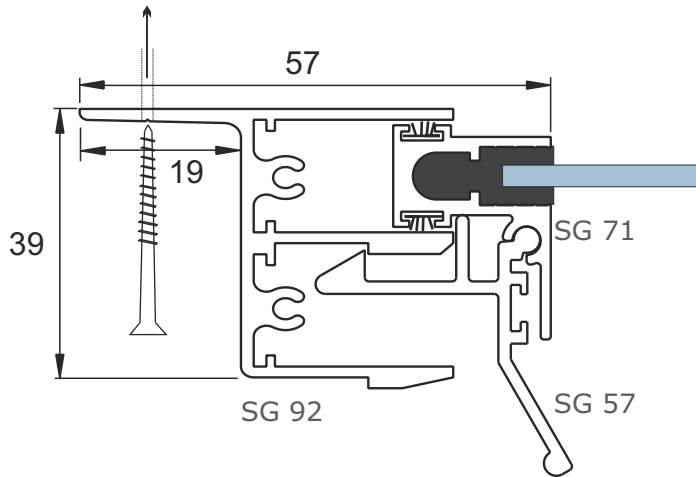




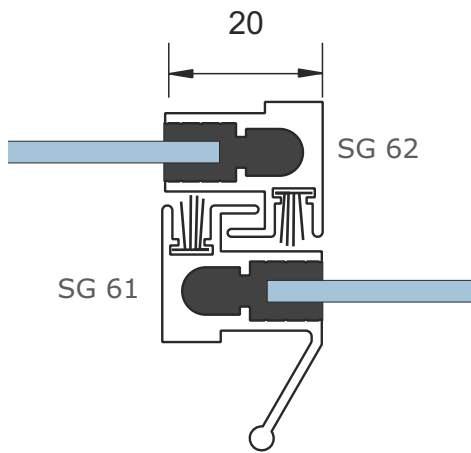
Two Pane Horizontal Slider

Economy Odd Leg

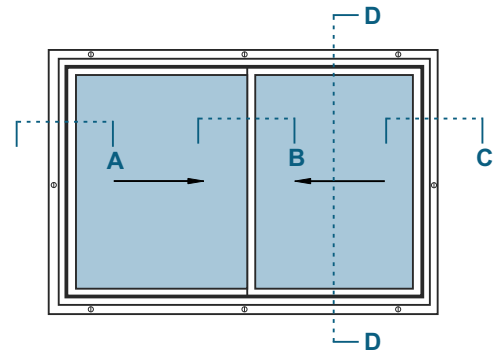
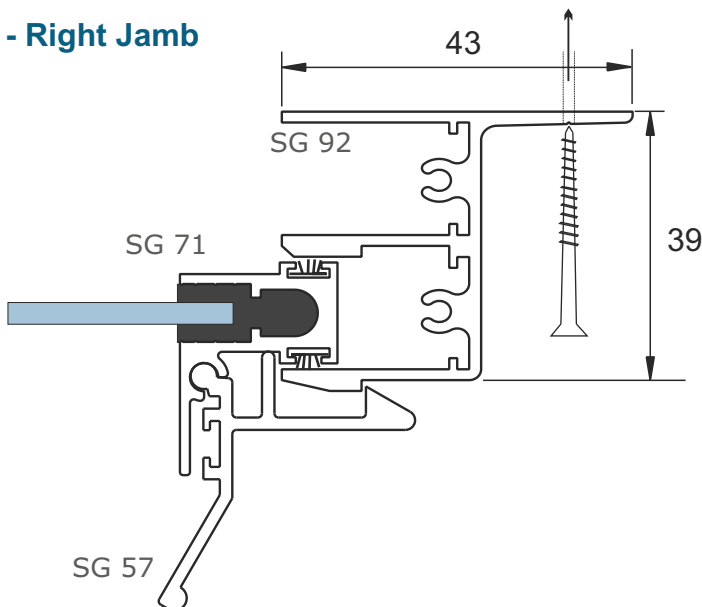
A - Left Jamb



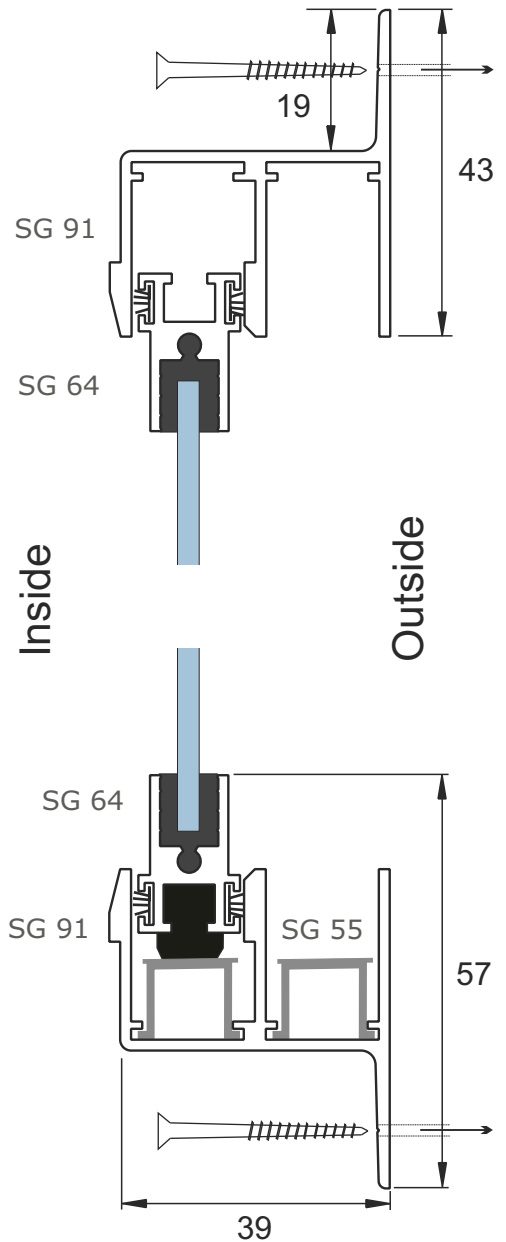
B - Interlock



C - Right Jamb



D - Cross Section

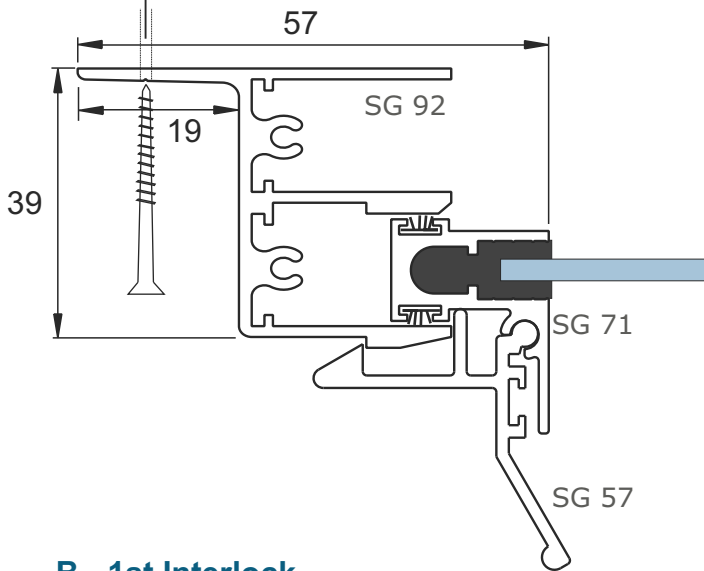




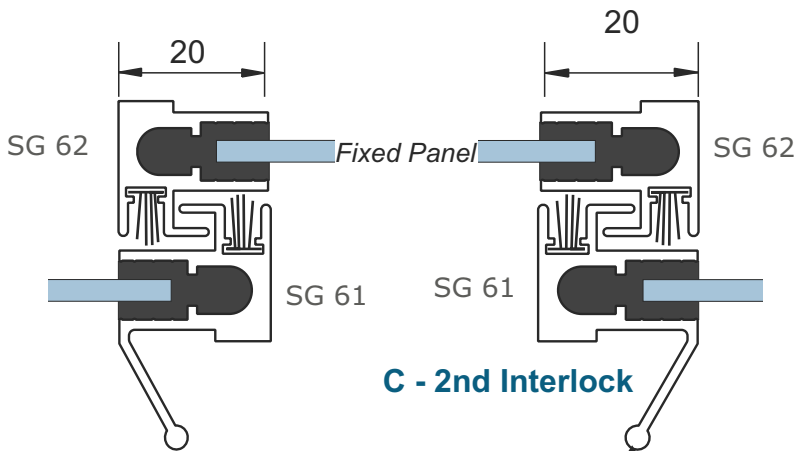
Three Pane Horizontal Slider - Fixed Middle Panel

Economy Odd Leg

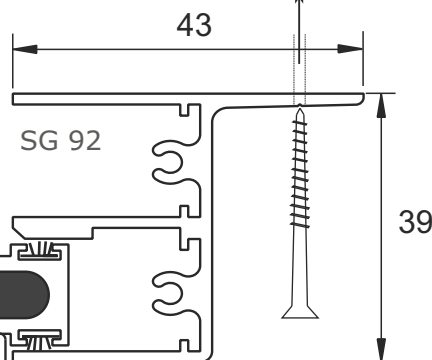
A - Left Jamb



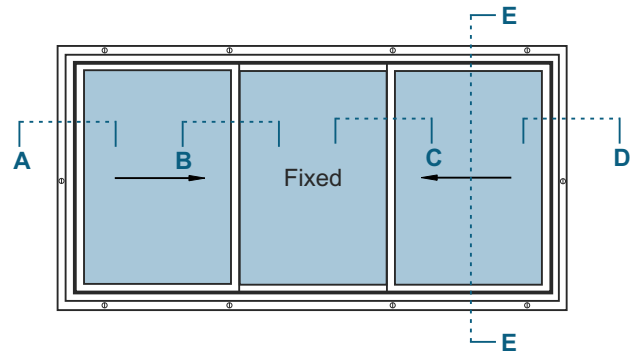
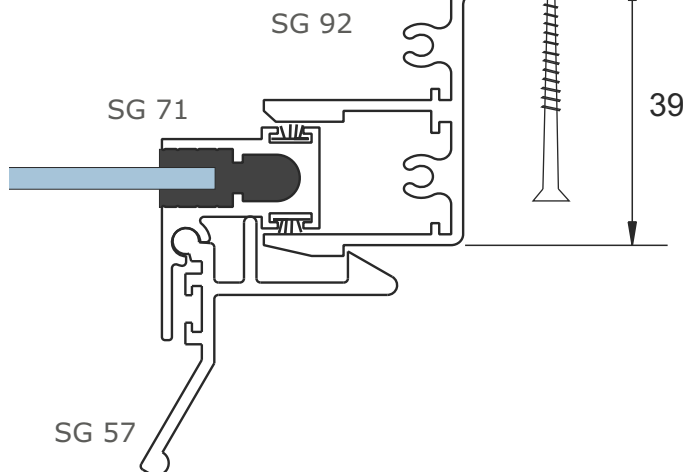
B - 1st Interlock



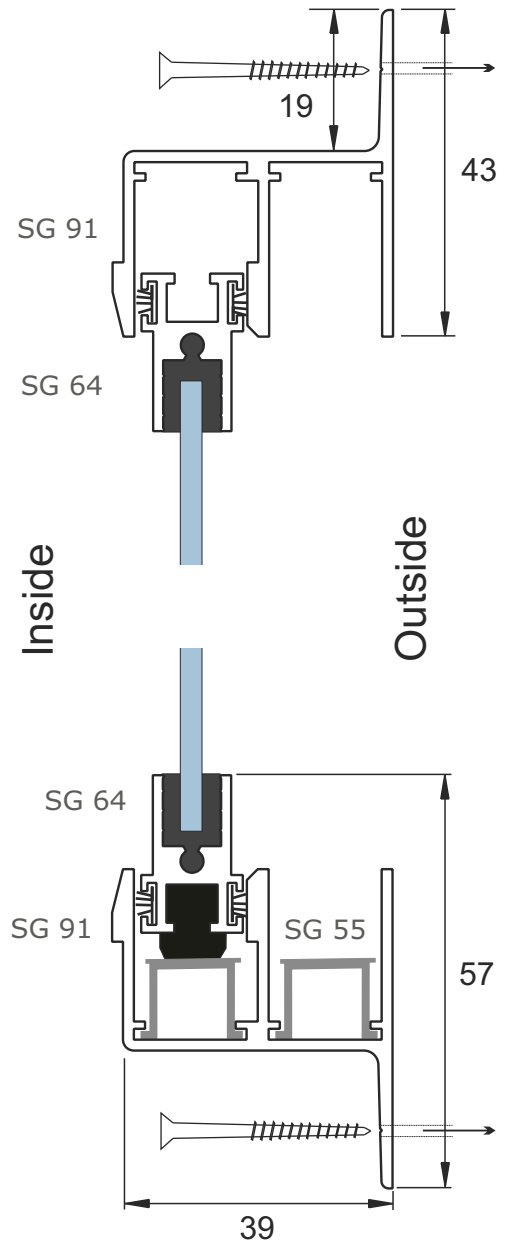
C - 2nd Interlock



D - Right Jamb



E - Cross Section

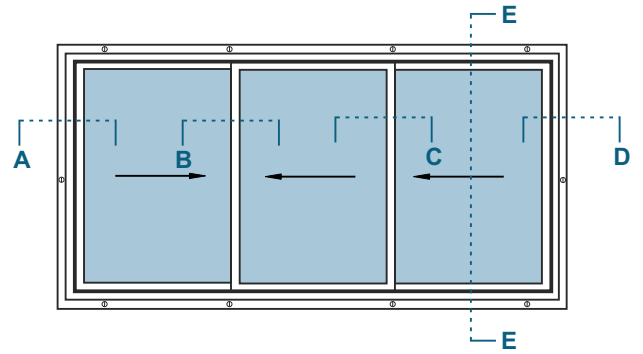
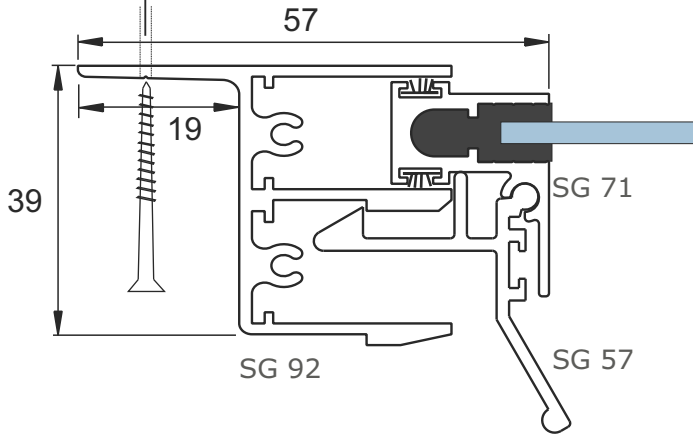




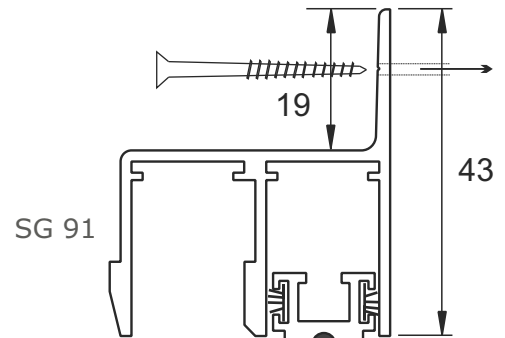
Three Pane Horizontal Slider - All Sliding

Economy Odd Leg

A - Left Jamb

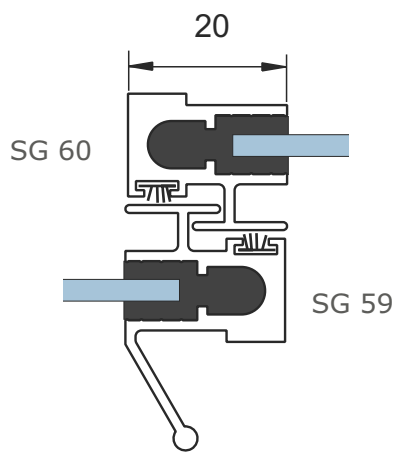
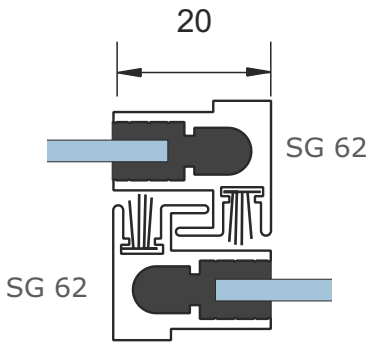


E - Cross Section



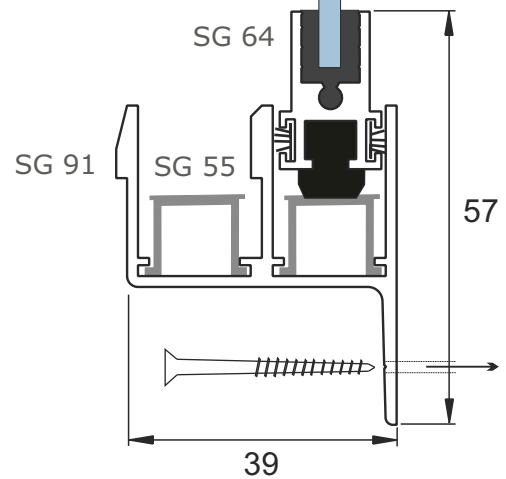
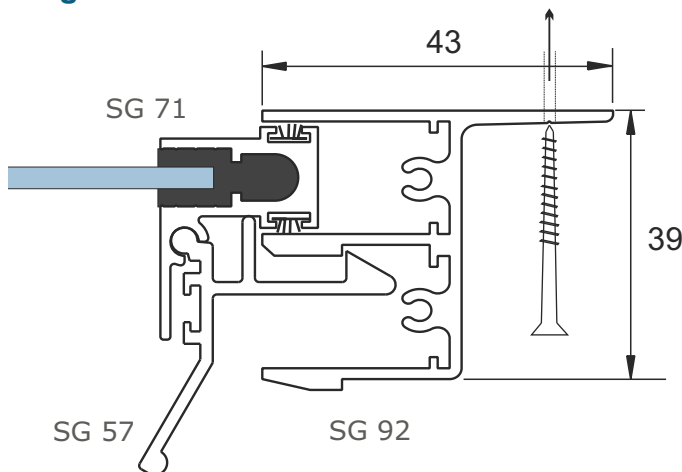
B - 1st Interlock

C - 2nd Interlock



Inside
Outside

D - Right Jamb

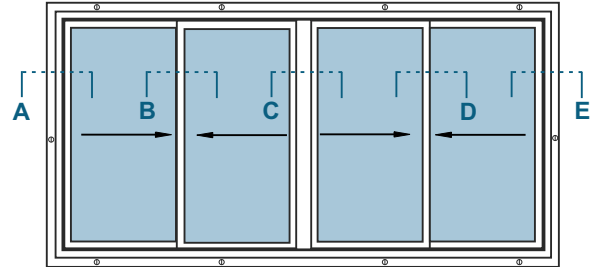
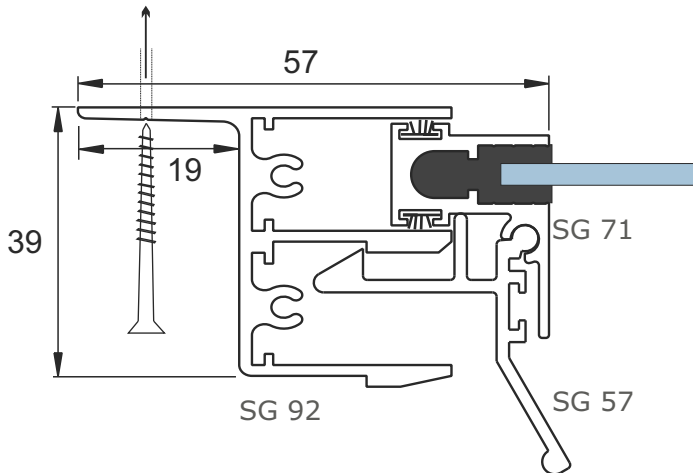




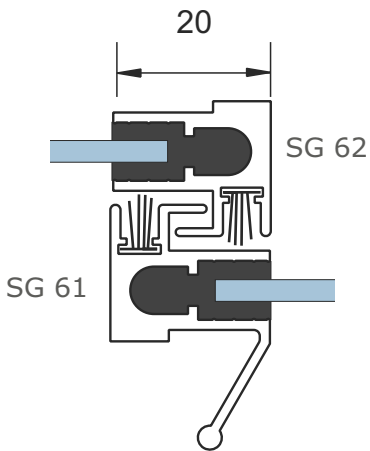
Four Pane Horizontal Slider

Economy Odd Leg

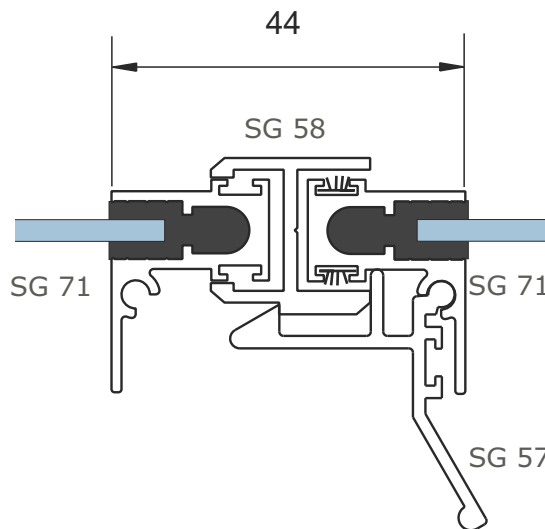
A - Left Jamb



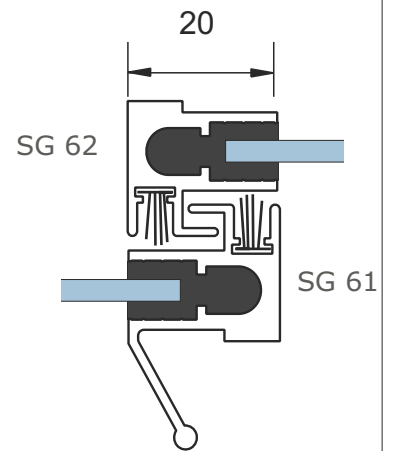
B - 1st Interlock



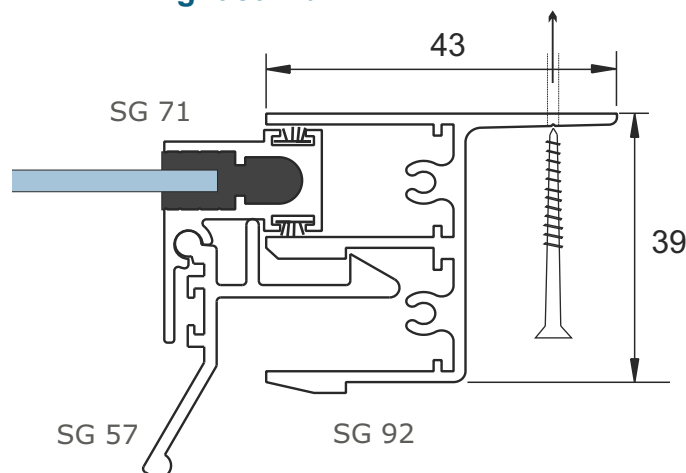
C - Meeting Stile



D - 2nd Interlock



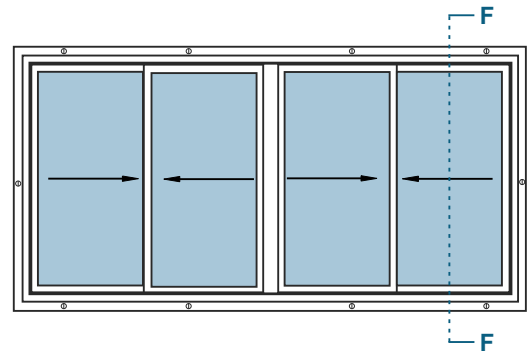
E - Right Jamb



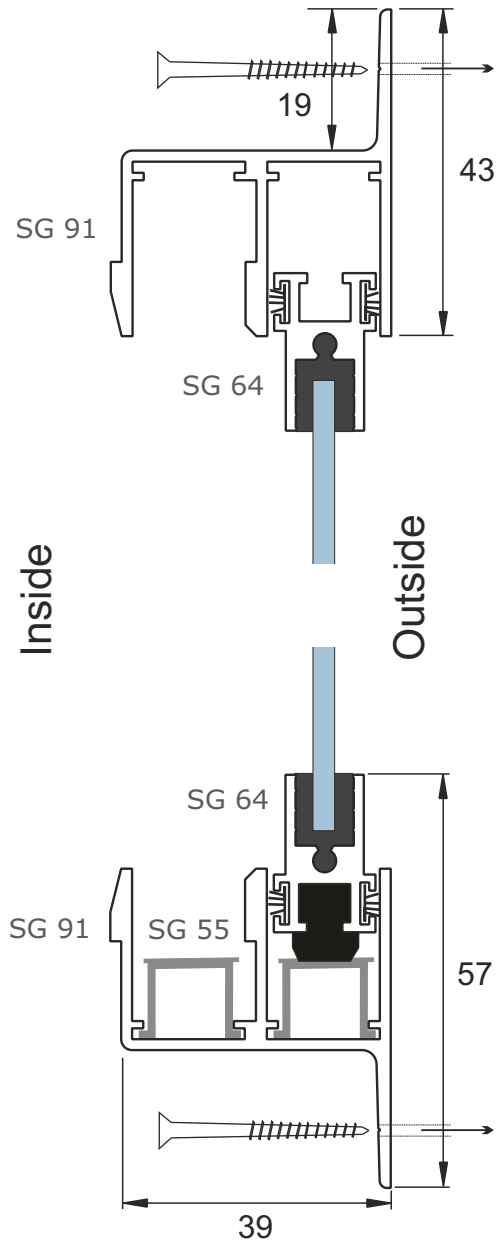


Four Pane Horizontal Slider

Economy Odd Leg



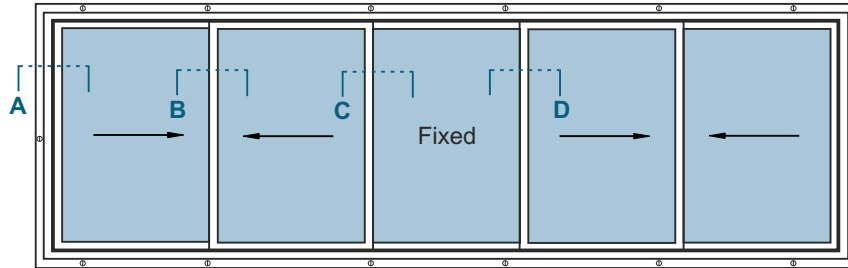
F - Cross Section



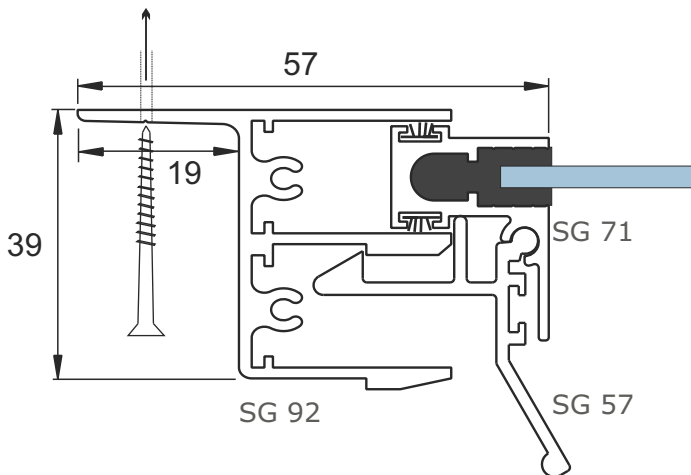


Five Pane Horizontal Slider

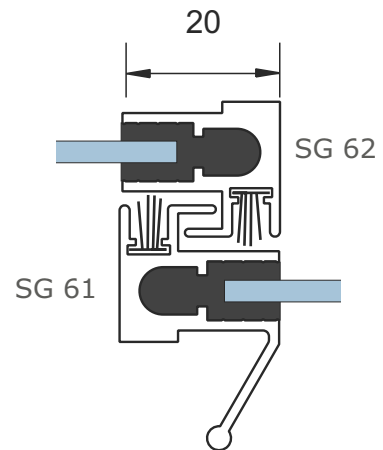
Economy Odd Leg



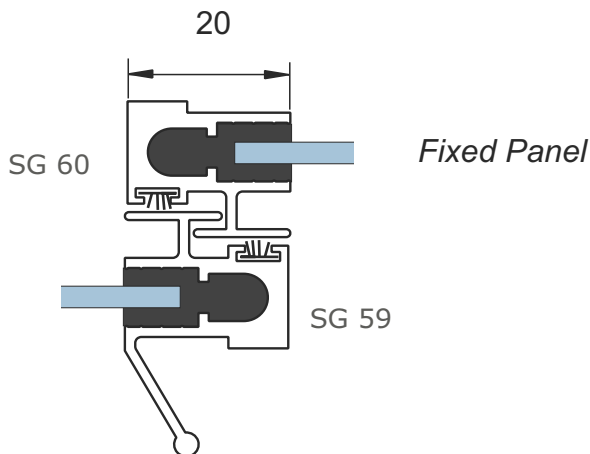
A - Left Jamb



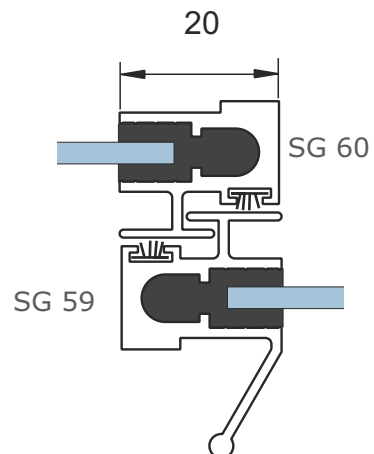
B - 1st Interlock



C - 2nd Interlock



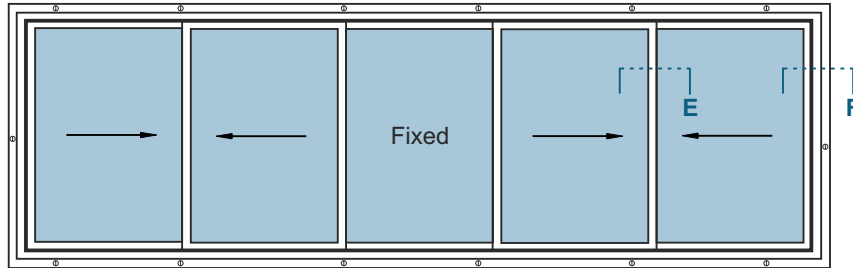
D - 3rd Interlock



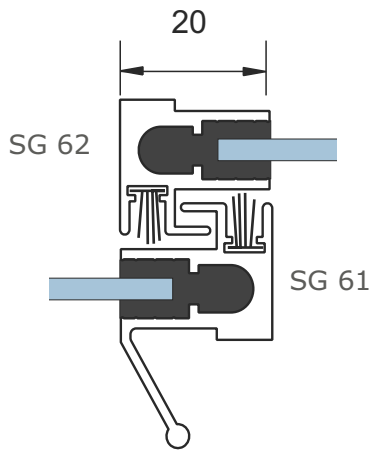


Five Pane Horizontal Slider

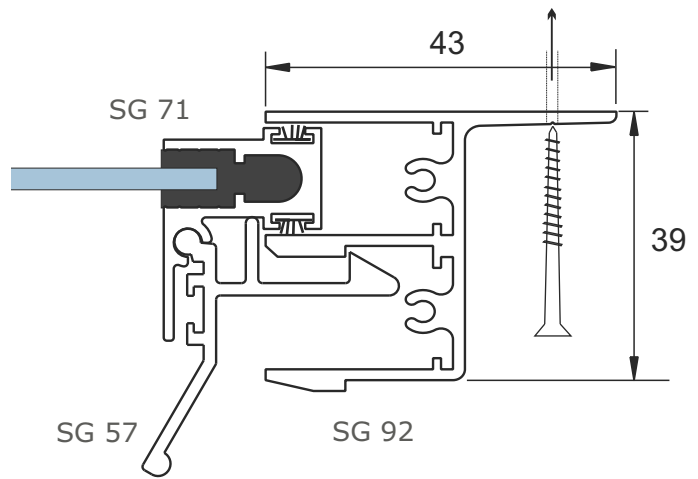
Economy Odd Leg



E - Last Interlock



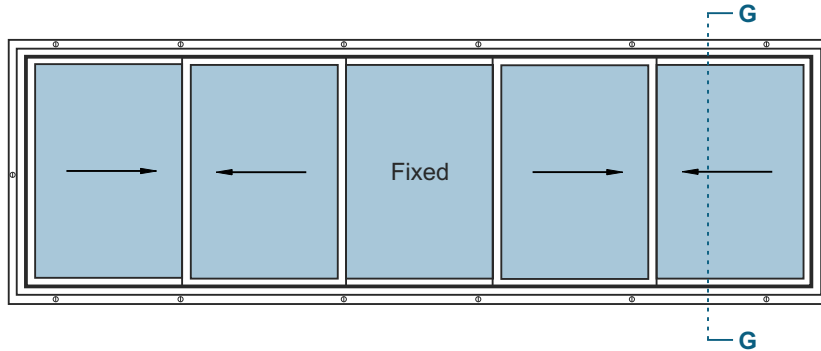
F - Right Jamb





Five Pane Horizontal Slider

Economy Odd Leg



G - Cross Section

