



Pilkington Solar Control range



PILKINGTON
NSG Group Flat Glass Business

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Energy efficiency in buildings

Today's increased use of glass in architecture and the ever growing focus on energy efficiency are driving building developers, owners and occupants to demand higher performing products than ever before.

Buildings are increasingly becoming the focus of energy-saving initiatives because, not only are they a significant energy consuming sector, but the technologies and products to make buildings substantially more energy-efficient have already been developed. Recent developments in glass technology, such as low-emissivity and solar control, have revolutionised the potential of glazing applications. Improving the energy-efficiency of buildings also means that they are more comfortable and cheaper to run for the owner and occupier.

Pilkington is continually developing products to help specifiers achieve reduced carbon emissions. In buildings that would traditionally be air-conditioned or use high levels of artificial lighting our solar control glass rejects unwanted solar radiation but transmits valuable daylight. Conversely, our energy saving low-emissivity glass reduces heat loss from buildings and, in some cases, our products combine both low-emissivity and solar control performance.

Advanced products from Pilkington enable buildings to be both energy efficient and attractive. Glass can be used as a positive contributor to low-energy performance, whilst creating interiors that are comfortable and façades which connect the occupant with the outside world. A good choice of glass manages internal comfort by controlling direct radiation, glare, internal temperature and light levels as well as saving capital and running costs.

Solar Control

Solar control is a key issue in terms of energy saving. In hot conditions or for buildings with high internal loads, solar control glass is used to minimise solar heat gain by rejecting solar radiation and help control glare. In more temperate conditions it can be used to balance solar control with high levels of natural light.

The topic of air-conditioning is becoming a major concern to building designers and architects. Often, more energy is used to operate air-conditioning systems during the summer months than to heat the building in winter thereby increasing the carbon footprint. It is therefore essential to improve the energy efficiency of buildings during the summer as well as winter.

During the winter, low-emissivity glass can reduce heat loss while allowing high levels of valuable free solar gain to heat buildings with no significant loss in natural light. However, unless combined with solar control, in the summer it can become

uncomfortably hot. The correct choice of glass can help to reduce the capital outlay, running costs and associated carbon emissions of a building throughout the year.

Given the variety of building designs and climatic conditions and the different levels of exposure to solar radiation during the year, the choice of glass must be able to protect the inside of the building to ensure maximum comfort, minimise energy consumption, guarantee safety and, not least, provide the optical and aesthetic qualities that satisfy the designer.

Pilkington is continually innovating and developing products that satisfy the full range of architectural requirements. Over the years the company has developed a wide range of energy management solutions for large and small glazed areas on all types of building.

Pilkington's innovative solar control products cover the whole range:

- From the highest performing, off-line coated, solar control and low-emissivity products within the Pilkington **Suncool™** range
- Through on-line environmental control glasses that combine medium performance solar control with low-emissivity such as Pilkington **Eclipse Advantage™**
- To low-performance, body-tinted glass in the Pilkington **Optifloat™** Tint range
- And even to solar control glass combined with the revolutionary, self-cleaning Pilkington **Activ™**

In addition to the above ranges the Pilkington Solar Control range can be used with many other Pilkington solutions, to achieve countless benefits in terms of safety, functionality and cost-efficiency.



How it works – Glass controls solar heat radiation from the sun by reflectance, transmittance and absorptance. For solar control purposes these are defined in terms of the following parameters:

Reflectance – the proportion of solar radiation reflected back into the atmosphere

Direct Transmittance – the proportion of solar radiation transmitted directly through the glass

Absorptance – the proportion of solar radiation absorbed by the glass

Total Transmittance (also known as g value or solar factor) – the proportion of solar radiation transmitted through the glass by all means. This is composed of the direct transmittance and that which is absorbed by the glass and re-radiated inwards.

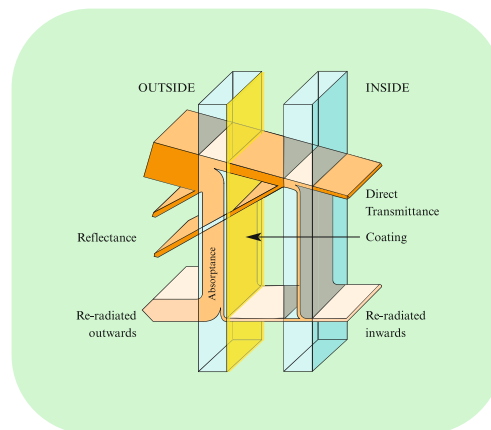
Further parameters given to glass are as follows:

Light transmittance – the proportion of the light that is transmitted by the glass

Light reflectance – the proportion of the light that is reflected by the glass

Total Shading coefficient – the ratio between total solar heat transmittance of the glass and that of a single 3 mm thick clear float glass

Selectivity index – the ratio between light transmittance and total solar heat transmittance



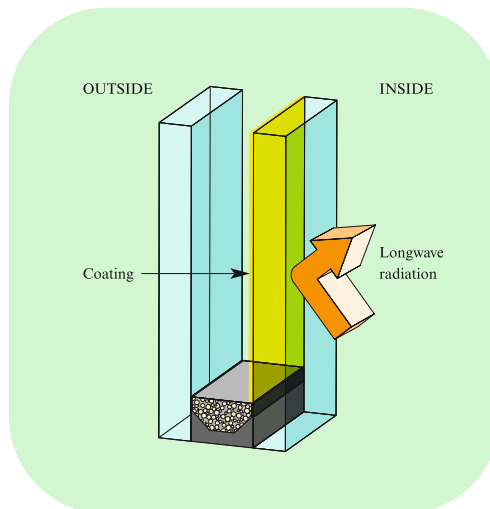
Insulating Glass Unit incorporating coated solar control glass



Low-emissivity

Advances in low-emissivity (low-e) glass technology have made windows an essential contributor to energy conservation and comfort, minimising heat loss and internal condensation. The measure of heat loss is usually expressed in terms of U_g -value, which is the rate of heat loss in Watts per square metre per degree Kelvin temperature difference between inside and outside (expressed as W/m^2K); the lower the U_g -value, the better the insulation of the product.

How it works – Effectively, low-emissivity glass will reflect energy back into a building, to achieve much lower heat loss than ordinary float glass. Additionally, different types of low-emissivity glass allow different amounts of passive solar heat gain which helps reduce heating requirements and costs, especially in colder months.



Insulating Glass Unit incorporating low-e glass

Solar energy enters the building mainly as short wave radiation but, once inside, it is reflected back by objects towards the glass as long wave radiation. Low-emissivity glass has a coating that allows the transmission of the sun's short wave radiation at a much higher rate than long wave radiation (from the heaters and objects in the room), providing an effective barrier to heat loss. To maximise energy efficiency all year round, often the ideal glazing solution balances both solar control and low-emissivity performance.

Pilkington products offer two ways in which this can be achieved:

- By applying a single product which provides both solar control and low-emissivity in an Insulating Glass Unit
- By using both a solar control product and a separate low-emissivity product within an Insulating Glass Unit



Pilkington Suncool™ 70/40

Pilkington's low-emissivity range covers all levels of requirements:

- From on-line products such as Pilkington **K Glass™**
- To extremely low U_g -value off-line solutions in the Pilkington **Optitherm™** range
- Through to Pilkington **Suncool™** and Pilkington **Eclipse Advantage™** which provide both low-emissivity and solar control properties in a single product

The Pilkington Spectrum software can be used to calculate the parameters of Insulating Glass Units and print technical data sheets for the specific combination. The program is extremely easy to use by simply selecting the components of the glass unit. The program automatically calculates the main parameters and displays them in graphic form. You can register to access the online version of the program free of charge from www.pilkington.com/spectrum.

Pilkington has a long and accomplished history in the production and specification of our products which ensures we meet and exceed our customers' requirements. Major landmark projects in nearly all countries of the globe are proof of our expertise and track-record which is continuously supported by our dedicated specialists in Research and Development, Manufacturing, Technical Advisory Service (TAS) and the European Project Business team. Our European Project Business and TAS teams work in conjunction, helping to ensure that architects and specifiers find the correct product.

Pilkington **Suncool™** 50/25



Introduction to the Pilkington Solar Control range

Coated glass

There are two basic processes of coating glass known as “on-line coating” (such as Pilkington **Eclipse Advantage™**) and “off-line coating” (such as Pilkington **Suncool™**). On-line coatings are applied during manufacture of the glass whilst it is still hot, whereas off-line coatings are applied after the glass has been made. Off-line coatings are generally able to give higher levels of selectivity, thermal insulation and light transmittance than on-line coatings but they require extra care in handling and processing. Off-line coatings can be supplied in toughened and laminated form by applying the coating to pre-processed glass.

Generally, on-line coated glass offers lower levels of solar control and thermal insulation levels than off-line coated products. However, they are easier to handle and process and can be toughened or laminated without difficulty. In addition, on-line coated products such as Pilkington **Eclipse Advantage™** are far more durable and achieve a higher degree of passive solar gain which can help compensate for the reduced thermal insulation levels.





Pilkington Suncool™

Pilkington **Suncool™** is a range of superior solar control products with a wide range of visible light transmittance, reduced solar transmittance and excellent low-emissivity all in one superb product. The excellent solar control properties of Pilkington **Suncool™** greatly reduce the need for air conditioning and artificial lighting within a building, whilst its insulation properties can reduce heat loss to 1.1 W/m²K in a standard Insulating Glass Unit (6-16-4). With its extensive range, Pilkington **Suncool™** offers the ideal choice for providing maximum light transmission and thermal comfort for occupants all year round.

Pilkington **Suncool™** glass incorporates a thin, sputtered, metal oxide coating applied off-line. This method is used to obtain different types of coatings to offer a range of properties, increasing freedom of design and aesthetic options and ensuring efficient use of light and heat. Depending on the individual application a wide range of appearance and performance options are available.

Pilkington **Suncool™** products are suitable for commercial and residential applications that demand high light transmission properties. They are designed to achieve optimum performance in large glazed areas and are available in a wide range of performances.

Pilkington **Suncool™** must be incorporated in an Insulating Glass Unit with the coating on the inside surface of the outer pane. The Pilkington **Suncool™** range of products can be used with many other Pilkington solutions, to achieve countless benefits in terms of functionality and cost-efficiency. Pilkington **Suncool™** products are available in annealed, toughened, laminated and sound insulation form and, by special request, on Pilkington **Optiwhite™**.* In addition, Pilkington has developed a range of spandrel products for the Pilkington **Suncool™** range to allow continuity of appearance from spandrel to vision areas of glazing.

*Pilkington **Optiwhite™** is a low iron glass with improved light and solar transmittance properties. It can be used as the substrate for most Pilkington **Suncool™** products or on its own to take advantage of desirable solar heat and light transmittance.



Pilkington **Optifloat™** Grey

Pilkington **Eclipse Advantage™**

Pilkington **Eclipse Advantage™** combines low-emissivity with medium solar control in a unique range of colours. This type of glass offers a range of reflection properties to provide interior glare control for improved aesthetics and design flexibility. The Pilkington **Eclipse Advantage™** product range was specifically designed for use in countries with a warm climate and offers improved energy-efficiency in both summer and winter.

Pilkington **Eclipse Advantage™** is manufactured using an innovative pyrolytic process patented by Pilkington. A vapour deposition process is used to form a thin chemical coating on the surface of the ribbon of float glass.

As Pilkington **Eclipse Advantage™** has a pyrolytic coating it can be toughened or bent without any change to its properties. It can be handled, processed and incorporated into Insulating Glass Units using standard techniques.

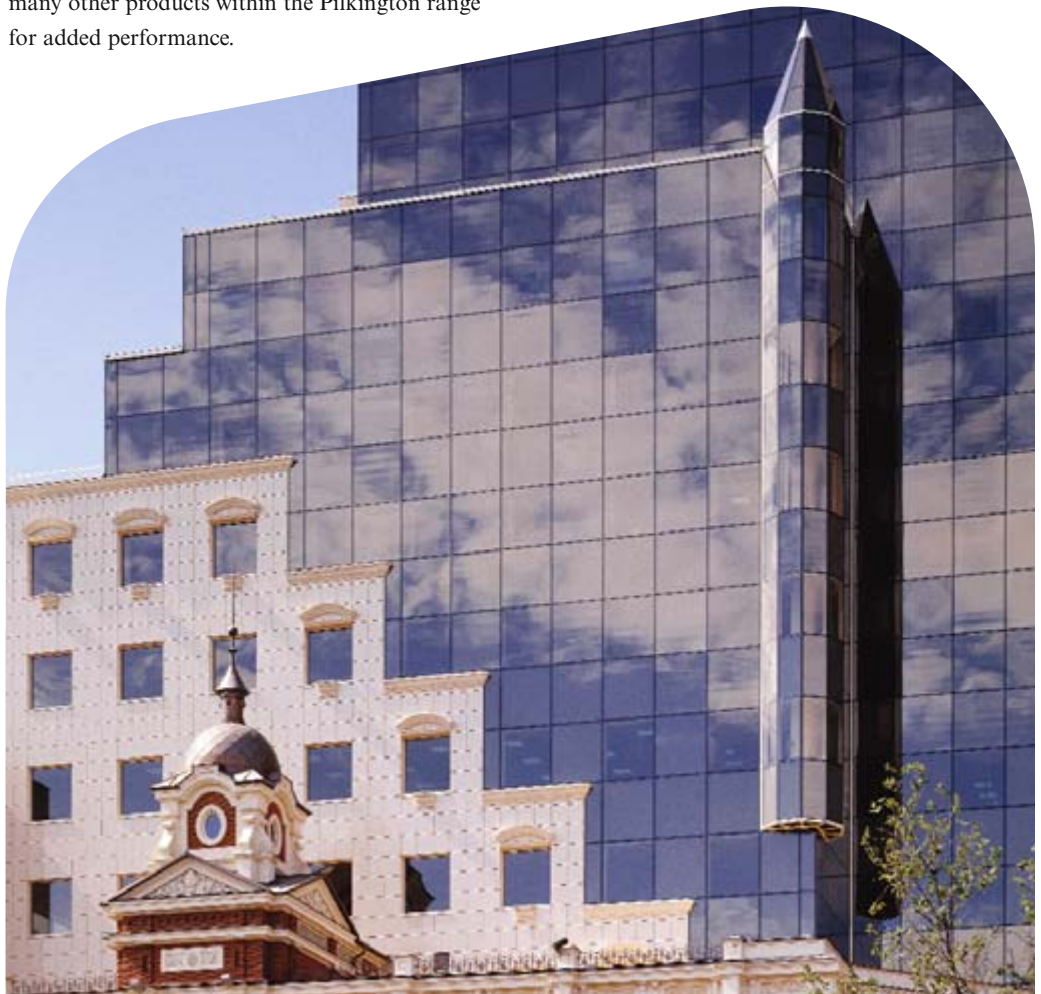
Pilkington **Eclipse Advantage™** products are available in annealed and laminated form and with sound insulation glass. The products can also be combined within an Insulating Glass Unit with many other products within the Pilkington range for added performance.

Pilkington **Optifloat™** Tint

Pilkington **Optifloat™** Tint glass is a range of low-performance, body-tinted glass which is manufactured using the standard float glass process. It is particularly suitable for applications that demand solar control without the use of surface coatings.

These products are available in a range of colours and thicknesses with solar control properties and colour densities that vary with thickness.

Pilkington **Optifloat™** Tint can be handled, processed and assembled into Insulating Glass Units as normal float glass. For solar control and thermal performance, Pilkington **Optifloat™** Tint can be combined with Pilkington low-emissivity glass (e.g. Pilkington **Optitherm™** or Pilkington **K Glass™**) in an Insulating Glass Unit.



Pilkington **Eclipse Advantage™** Bronze



Pilkington Arctic Blue™

Pilkington Activ™

Pilkington **Activ™** is the world's first self-cleaning glass. Its unique dual-action coating uses the forces of nature to help keep the glass clear of organic dirt, giving you not only the practical benefit of less cleaning, but also clearer, better-looking windows. It works in two ways: first it uses daylight to break down organic dirt (such as bird droppings) and then it uses rain to wash any loosened dirt away.

Pilkington **Activ™** also dries off faster leaving the glass cleaner and with reduced streaks which gives you beautifully clear views and makes it ideal for various applications, from building façades to conservatory windows.

Pilkington **Activ™** is an on-line coated product and therefore can be toughened, processed and handled using standard techniques.

The Pilkington **Activ™** Solar Control range combines the benefits of self-cleaning with varying degrees of solar control performance to offer the ultimate range of solar control solutions for hard to reach places that are difficult to clean. Often overhead glazing is subject to high levels of solar gain and is difficult to access for cleaning.

Pilkington **Activ™** with solar control provides an ideal combination for these areas.



Pilkington Activ Suncool™ 70/40

Please note:

Solar control glass in annealed form may be subject to thermal stress and a thermal safety check is advisable for all applications.

This publication provides only a general description of the product. Further, more detailed information may be obtained from your local Pilkington Building Products supplier. It is the responsibility of the user to ensure that the use of this product is appropriate for any particular application and that such use complies with all relevant legislation, standards, code of practice and other requirements. To the fullest extent permitted by applicable laws, Nippon Sheet Glass Co. Ltd. and its subsidiary companies disclaim all liability for any error in or omission from this publication and for all consequences of relying on it.



CE marking confirms that a product complies with its relevant harmonised European Norm.
The CE marking label for each product, including declared values, can be found at www.pilkington.com/CE



PILKINGTON
NSG Group Flat Glass Business

Pilkington Group Limited
Prescot Road St Helens WA10 3TT United Kingdom
Telephone 01744 692000 Fax 01744 692880
pilkington@respond.uk.com
www.pilkington.co.uk

Glass Range for Architects and Specifiers

Technical Information Datasheet

Table 1 – Performance Data Pilkington **Insulight™** with 6mm Pilkington **Optifloat™** Inner Pane.

Product Description	Light		Solar Radiant Heat					Shading Coefficient			U value (W/m²K)	U value (W/m²K)	Unit Maximum Sizes¹		Descriptive Code
	Transmittance	Reflectance	Direct Transmittance	Reflectance	Absorptance	Total Transmission	Short Wavelength	Long Wavelength	Total	Air-filled	Argon-filled (90%)	Annealed (mm)	Toughened (mm)		
Pilkington Insulight™ (with 6mm Pilkington Optifloat™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
Pilkington Optifloat™ Tint															
6mm 75/79 Green	0.67	0.12	0.39	0.08	0.53	0.48	0.45	0.10	0.55	2.7	2.6	3000 x 1600	4500 x 2400	67/48	
6mm 49/58 Bronze	0.44	0.08	0.38	0.07	0.55	0.48	0.44	0.11	0.55	2.7	2.6	3000 x 1600	4500 x 2400	44/48	
6mm 43/58 Grey	0.39	0.07	0.36	0.07	0.57	0.46	0.42	0.11	0.53	2.7	2.6	3000 x 1600	4500 x 2400	39/46	
6mm Pilkington Arctic Blue™	0.48	0.08	0.31	0.06	0.63	0.40	0.36	0.10	0.46	2.7	2.6	3000 x 1600	4500 x 2400	48/40	
Pilkington Suncool™															
6mm 70/40	0.70	0.10	0.38	0.28	0.34	0.43	0.44	0.05	0.49	1.4	1.1	3000 x 1600	4200 x 2400	70/43	
6mm 70/35	0.69	0.16	0.34	0.34	0.32	0.37	0.39	0.04	0.43	1.3	1.1	3000 x 1600	4200 x 2400	69/37	
6mm 66/33	0.65	0.15	0.32	0.32	0.36	0.36	0.37	0.04	0.41	1.3	1.1	3000 x 1600	4200 x 2400	65/36	
6mm Silver 50/30	0.49	0.39	0.28	0.42	0.30	0.31	0.32	0.04	0.36	1.4	1.1	3000 x 1600	4200 x 2400	49/31	
6mm Blue 50/27	0.50	0.19	0.24	0.35	0.41	0.28	0.28	0.05	0.33	1.3	1.1	3000 x 1600	4200 x 2400	50/28	
6mm 50/25	0.49	0.18	0.24	0.32	0.44	0.27	0.27	0.04	0.31	1.3	1.1	3000 x 1600	4200 x 2400	49/27	
6mm 40/22	0.39	0.20	0.19	0.35	0.46	0.23	0.22	0.04	0.26	1.3	1.1	3000 x 1600	4200 x 2400	39/23	
6mm 30/17	0.30	0.26	0.15	0.37	0.48	0.19	0.18	0.03	0.21	1.3	1.1	3000 x 1600	4200 x 2400	30/19	
Pilkington Suncool™ OW															
6mm 70/40	0.71	0.10	0.40	0.39	0.20	0.45	0.46	0.05	0.51	1.4	1.1	3000 x 1600	4200 x 2400	71/45	
6mm 66/33	0.67	0.17	0.34	0.47	0.19	0.37	0.39	0.04	0.43	1.3	1.1	3000 x 1600	4200 x 2400	67/37	
6mm Blue 50/27	0.51	0.20	0.26	0.46	0.28	0.29	0.30	0.04	0.34	1.3	1.1	3000 x 1600	4200 x 2400	51/29	
6mm 50/25	0.51	0.19	0.25	0.44	0.31	0.28	0.29	0.03	0.32	1.3	1.1	3000 x 1600	4200 x 2400	51/28	
6mm 40/22	0.40	0.21	0.21	0.46	0.33	0.24	0.24	0.03	0.27	1.3	1.1	3000 x 1600	4200 x 2400	40/24	
Pilkington Eclipse Advantage™															
6mm Clear	0.60	0.29	0.47	0.22	0.31	0.55	0.54	0.09	0.63	1.8	1.6	3000 x 1600	4500 x 2400	60/55	
6mm Arctic Blue	0.35	0.13	0.21	0.09	0.70	0.28	0.24	0.08	0.32	1.8	1.6	3000 x 1600	4500 x 2400	35/28	
6mm Blue-Green	0.51	0.21	0.31	0.13	0.56	0.38	0.36	0.07	0.43	1.8	1.6	3000 x 1600	4500 x 2400	51/38	
6mm Bronze	0.34	0.13	0.28	0.11	0.61	0.35	0.32	0.09	0.41	1.8	1.6	3000 x 1600	4500 x 2400	34/35	
6mm EverGreen	0.43	0.17	0.22	0.10	0.68	0.28	0.25	0.07	0.32	1.8	1.6	3000 x 1600	4500 x 2400	43/28	
6mm Grey	0.29	0.11	0.24	0.09	0.67	0.31	0.27	0.09	0.36	1.8	1.6	3000 x 1600	4500 x 2400	29/31	

Table 2 – Performance Data Pilkington Insulight™ with 6mm Pilkington K Glass™ Inner Pane.

Product Description	Light		Solar Radiant Heat				Shading Coefficient			U value (W/m²K)	U value (W/m²K)	Unit Maximum Sizes¹		Descriptive Code
	Transmittance	Reflectance	Direct Transmittance	Reflectance	Absorptance	Total Transmission	Short Wavelength	Long Wavelength	Total	Air-filled	Argon-filled (90%)	Annealed (mm)	Toughened (mm)	
Pilkington Insulight™ (with 6mm Pilkington K Glass™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)														
Pilkington Optifloat Clear™														
*4mm	0.74	0.17	0.60	0.16	0.24	0.72	0.69	0.14	0.83	1.7	1.5	2000 x 1200	2000 x 1500	74/72
6mm	0.73	0.17	0.55	0.15	0.30	0.69	0.63	0.16	0.79	1.7	1.5	3000 x 1600	4500 x 2400	73/69
Pilkington Optiwhite™														
*4mm	0.76	0.18	0.65	0.17	0.18	0.78	0.75	0.14	0.89	1.7	1.5	2000 x 1200	2000 x 1500	76/78
6mm	0.75	0.18	0.61	0.17	0.22	0.77	0.71	0.17	0.88	1.7	1.5	3000 x 1600	4500 x 2400	75/77
Pilkington Optifloat™ Tint														
6mm 75/79 Green	0.61	0.14	0.34	0.09	0.57	0.43	0.39	0.11	0.50	1.7	1.5	3000 x 1600	4500 x 2400	61/43
6mm 49/58 Bronze	0.41	0.08	0.33	0.08	0.59	0.44	0.37	0.13	0.50	1.7	1.5	3000 x 1600	4500 x 2400	41/44
6mm 43/58 Grey	0.36	0.08	0.31	0.08	0.61	0.42	0.36	0.12	0.48	1.7	1.5	3000 x 1600	4500 x 2400	36/42
6mm Pilkington Arctic Blue™	0.44	0.09	0.27	0.07	0.66	0.36	0.31	0.10	0.41	1.7	1.5	3000 x 1600	4500 x 2400	44/36
Pilkington Eclipse Advantage™														
6mm Clear	0.56	0.31	0.42	0.23	0.35	0.53	0.48	0.12	0.60	1.5	1.3	3000 x 1600	4500 x 2400	56/53
6mm Arctic Blue	0.33	0.14	0.19	0.09	0.72	0.26	0.22	0.08	0.30	1.5	1.3	3000 x 1600	4500 x 2400	33/26
6mm Blue-Green	0.47	0.23	0.28	0.13	0.59	0.36	0.32	0.09	0.41	1.5	1.3	3000 x 1600	4500 x 2400	47/36
6mm Bronze	0.32	0.13	0.25	0.11	0.64	0.34	0.28	0.11	0.39	1.5	1.3	3000 x 1600	4500 x 2400	32/34
6mm EverGreen	0.40	0.18	0.19	0.10	0.71	0.26	0.22	0.08	0.30	1.5	1.3	3000 x 1600	4500 x 2400	40/26
6mm Grey	0.27	0.11	0.21	0.10	0.69	0.29	0.24	0.10	0.34	1.5	1.3	3000 x 1600	4500 x 2400	27/29

Table 3 – Performance Data Pilkington Insulight™ with 6mm Pilkington Optitherm™ S4 Inner Pane.

Product Description	Light		Solar Radiant Heat				Shading Coefficient			U value (W/m²K)	U value (W/m²K)	Unit Maximum Sizes¹		Descriptive Code
	Transmittance	Reflectance	Direct Transmittance	Reflectance	Absorptance	Total Transmission	Short Wavelength	Long Wavelength	Total	Air-filled	Argon-filled (90%)	Annealed (mm)	Toughened (mm)	
Pilkington Insulight™ (with 6mm Pilkington Optitherm™ S4 inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)														
Pilkington Optifloat Clear™														
*4mm	0.79	0.12	0.56	0.21	0.23	0.66	0.65	0.11	0.76	1.4	1.2	2000 x 1200	2000 x 1500	79/66
6mm	0.77	0.12	0.52	0.19	0.29	0.63	0.60	0.13	0.73	1.4	1.2	3000 x 1600	4500 x 2400	77/63
Pilkington Optiwhite™														
*4mm	0.80	0.12	0.60	0.25	0.15	0.71	0.69	0.12	0.81	1.4	1.2	2000 x 1200	2000 x 1500	80/71
6mm	0.79	0.12	0.57	0.24	0.18	0.70	0.65	0.15	0.80	1.4	1.2	3000 x 1600	4500 x 2400	79/70
Pilkington Optifloat™ Tint														
6mm 75/79 Green	0.65	0.10	0.34	0.08	0.58	0.42	0.39	0.09	0.48	1.4	1.2	3000 x 1600	4500 x 2400	65/42
6mm 49/58 Bronze	0.43	0.07	0.30	0.11	0.59	0.39	0.35	0.10	0.45	1.4	1.2	3000 x 1600	4500 x 2400	43/39
6mm 43/58 Grey	0.38	0.06	0.29	0.10	0.61	0.38	0.33	0.10	0.43	1.4	1.2	3000 x 1600	4500 x 2400	38/38
6mm Pilkington Arctic Blue™	0.47	0.07	0.27	0.07	0.66	0.34	0.31	0.08	0.39	1.4	1.2	3000 x 1600	4500 x 2400	47/34
Pilkington Eclipse Advantage™														
6mm Clear	0.58	0.28	0.39	0.25	0.35	0.49	0.45	0.11	0.56	1.4	1.1	3000 x 1600	4500 x 2400	58/49
6mm Arctic Blue	0.34	0.13	0.19	0.09	0.72	0.25	0.21	0.07	0.28	1.4	1.1	3000 x 1600	4500 x 2400	34/25
6mm Blue-Green	0.49	0.20	0.27	0.13	0.60	0.34	0.31	0.08	0.39	1.4	1.1	3000 x 1600	4500 x 2400	49/34
6mm Bronze	0.33	0.12	0.23	0.12	0.65	0.31	0.26	0.09	0.35	1.4	1.1	3000 x 1600	4500 x 2400	33/31
6mm EverGreen	0.42	0.17	0.19	0.10	0.71	0.26	0.22	0.07	0.29	1.4	1.1	3000 x 1600	4500 x 2400	42/26
6mm Grey	0.28	0.10	0.20	0.10	0.70	0.27	0.23	0.08	0.31	1.4	1.1	3000 x 1600	4500 x 2400	28/27

Table 4 – Performance Data Pilkington Insulight™ with 6mm Pilkington Optifloat™ Inner Pane.

Product Description	Light		Solar Radiant Heat					Shading Coefficient			U value (W/m²K)	U value (W/m²K)	Unit Maximum Sizes¹		Descriptive Code
	Transmittance	Reflectance	Direct Transmittance	Reflectance	Absorptance	Total Transmission	Short Wavelength	Long Wavelength	Total	Air-filled	Argon-filled (90%)	Annealed (mm)	Toughened (mm)		
Pilkington Insulight™ (with 6mm Pilkington Optifloat™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
6mm Activ™ Clear	0.74	0.20	0.61	0.17	0.22	0.69	0.70	0.09	0.79	2.7	2.6	3000 x 1600	4500 x 2400	74/69	
6mm Activ™ Neutral	0.43	0.28	0.36	0.22	0.42	0.44	0.41	0.10	0.51	2.7	2.5	3000 x 1600	4500 x 2400	43/44	
6mm Activ™ Blue	0.44	0.16	0.28	0.13	0.59	0.36	0.32	0.10	0.42	2.7	2.6	3000 x 1600	4500 x 2400	44/36	
10mm Activ™ Blue	0.31	0.14	0.17	0.13	0.70	0.27	0.20	0.10	0.30	2.7	2.6	3000 x 1600	4500 x 2400	31/27	
Pilkington Insulight™ (with 6mm Pilkington K Glass™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
6mm Activ™ Clear	0.69	0.22	0.53	0.20	0.27	0.66	0.61	0.15	0.76	1.7	1.5	3000 x 1600	4500 x 2400	69/66	
6mm Activ™ Neutral	0.40	0.29	0.31	0.23	0.46	0.41	0.36	0.11	0.47	1.7	1.5	3000 x 1600	4500 x 2400	40/41	
6mm Activ™ Blue	0.40	0.17	0.24	0.14	0.62	0.32	0.28	0.09	0.37	1.7	1.5	3000 x 1600	4500 x 2400	40/32	
10mm Activ™ Blue	0.28	0.15	0.15	0.13	0.72	0.22	0.18	0.08	0.26	1.7	1.5	3000 x 1600	4200 x 2400	28/22	
Pilkington Insulight™ (with 6mm Pilkington Optitherm™ S4 inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
6mm Activ™ Clear	0.72	0.18	0.49	0.25	0.26	0.60	0.57	0.12	0.69	1.4	1.2	3000 x 1600	4200 x 2400	72/60	
6mm Activ™ Neutral	0.42	0.27	0.29	0.25	0.46	0.38	0.33	0.11	0.44	1.4	1.2	3000 x 1600	4500 x 2400	42/38	
6mm Activ™ Blue	0.43	0.15	0.24	0.14	0.62	0.30	0.27	0.08	0.35	1.4	1.2	3000 x 1600	4200 x 2400	43/30	
10mm Activ™ Blue	0.30	0.14	0.15	0.13	0.72	0.21	0.18	0.06	0.24	1.4	1.2	3000 x 1600	4200 x 2400	30/21	
Pilkington Insulight™ (with 4mm Pilkington Optifloat™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
4mm Activ™ Clear	0.76	0.20	0.67	0.18	0.15	0.72	0.77	0.06	0.83	2.7	2.6	2000 x 1200	2000 x 1500	76/72	
4mm Activ™ Neutral	0.45	0.30	0.40	0.24	0.36	0.47	0.47	0.07	0.54	2.7	2.6	2000 x 1200	2000 x 1500	45/47	
4mm Activ™ Blue	0.53	0.18	0.38	0.15	0.47	0.45	0.44	0.08	0.52	2.7	2.6	2000 x 1200	2000 x 1500	53/45	
Pilkington Insulight™ (with 4mm Pilkington K Glass™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
4mm Activ™ Clear	0.70	0.23	0.58	0.21	0.21	0.69	0.66	0.13	0.79	1.7	1.5	2000 x 1200	2000 x 1500	70/69	
4mm Activ™ Neutral	0.42	0.22	0.35	0.21	0.44	0.44	0.40	0.10	0.50	1.7	1.5	2000 x 1200	2000 x 1500	42/44	
4mm Activ™ Blue	0.49	0.19	0.33	0.16	0.51	0.41	0.38	0.09	0.47	1.7	1.5	2000 x 1200	2000 x 1500	49/41	
Pilkington Insulight™ (with 4mm Pilkington Optitherm™ S4 inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
4mm Activ™ Clear	0.74	0.18	0.53	0.27	0.20	0.63	0.61	0.11	0.72	1.4	1.2	2000 x 1200	2000 x 1500	74/63	
4mm Activ™ Neutral	0.44	0.20	0.32	0.23	0.45	0.39	0.36	0.09	0.45	1.4	1.2	2000 x 1200	2000 x 1500	44/39	
4mm Activ™ Blue	0.52	0.17	0.31	0.17	0.52	0.38	0.36	0.08	0.44	1.4	1.2	2000 x 1200	2000 x 1500	52/38	

Table 5 – Performance Data Pilkington Activ Suncool™ with 6mm Pilkington Optifloat™ Inner Pane.

Product Description	Light		Solar Radiant Heat					Shading Coefficient			U value (W/m²K)	U value (W/m²K)	Unit Maximum Sizes¹		Descriptive Code
	Transmittance	Reflectance	Direct Transmittance	Reflectance	Absorptance	Total Transmission	Short Wavelength	Long Wavelength	Total	Air-filled	Argon-filled (90%)	Annealed (mm)	Toughened (mm)		
Pilkington Activ Suncool™ (with 6mm Pilkington Optifloat™ inner pane and 16mm 90% argon filled cavity - unless otherwise indicated)															
6mm 70/40	0.66	0.15	0.35	0.33	0.32	0.40	0.41	0.05	0.46	1.4	1.1	3000 x 1600	4200 x 2400	66/40	
6mm 70/35	0.65	0.21	0.32	0.40	0.28	0.35	0.37	0.03	0.40	1.3	1.1	3000 x 1600	4200 x 2400	65/35	
6mm 66/33	0.61	0.21	0.30	0.40	0.30	0.34	0.34	0.05	0.39	1.3	1.1	3000 x 1600	4200 x 2400	61/34	
6mm Silver 50/30	0.47	0.42	0.26	0.46	0.28	0.30	0.30	0.04	0.34	1.3	1.1	3000 x 1600	4200 x 2400	47/30	
6mm Blue 50/27	0.47	0.24	0.23	0.39	0.38	0.27	0.27	0.04	0.31	1.3	1.1	3000 x 1600	4200 x 2400	47/27	
6mm 50/25	0.46	0.23	0.22	0.38	0.40	0.26	0.25	0.05	0.30	1.3	1.1	3000 x 1600	4200 x 2400	46/26	
6mm 40/22	0.37	0.25	0.18	0.40	0.42	0.22	0.21	0.04	0.25	1.3	1.1	3000 x 1600	4200 x 2400	37/22	
6mm 30/17	0.28	0.30	0.15	0.40	0.45	0.18	0.17	0.03	0.20	1.3	1.1	3000 x 1600	4200 x 2400	28/18	

Determined in accordance with BS EN 410 and BS EN 673

For other glass combinations, cavities, gases and thicknesses use Pilkington Spectrum from the website www.pilkington.com

* with 4mm inner pane

† Maximum sizes are for guidance only, please consult with processor for details. These are **not** recommended glazing sizes.

For performance figures relating to other Pilkington products, for example fire-resistant glass, please refer to our product specific literature.

General Information

Safety

Insulating glass units with Pilkington T glass, Pilkington **Pyroshield**[™] Safety and Pilkington **Optilam**[™] can meet the recommendations for the glazing of hazardous areas as given in BS 6262: Part 4: 2005, and comply with Building Regulations (England & Wales) Approved Document N.

Thermal safety

At all stages of design and construction, the possibility of excessive thermal stress being developed in the glass by solar radiation should be considered, the customer or specifier being responsible for ensuring that annealed glass is thermally safe for each application.

Wind loading

Acceptable wind loading may be reduced depending on the glazing method, and this should be taken into account when calculating glass thickness needs relative to wind loads.

Handling and storage

It is important that glass is handled and stored correctly, in accordance with recommendations. It should be kept dry and out of direct sunlight, supported to prevent it from sagging and protected against impact damage. Before glazing, each sheet should be checked and any damaged glass not glazed. It must also be protected against damage caused by water being drawn up between the plates by capillary action, and from any abrasive site contaminants such as weld spatter, concrete, plaster and adhesives.



PILKINGTON
NSG Group Flat Glass Business

Building Products - UK

Prescot Road St Helens WA10 3TT United Kingdom

Telephone 01744 692000 Fax 01744 692880

pilkington@respond.uk.com

www.pilkington.co.uk